



TECHNICAL **DIAGRAMS**



E3860F

0170 6 353 633

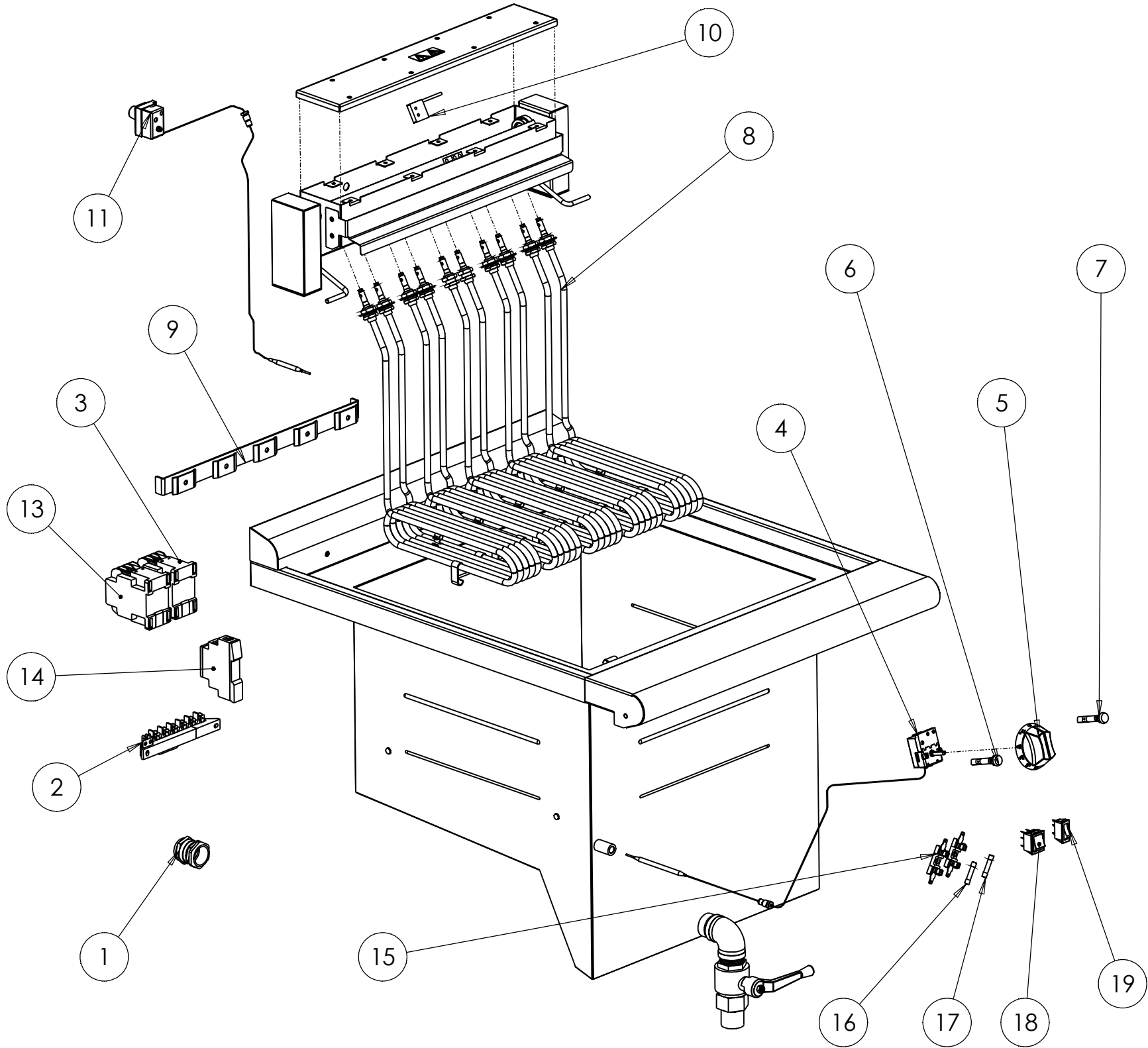
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SPARE PARTS DIAGRAM FOR



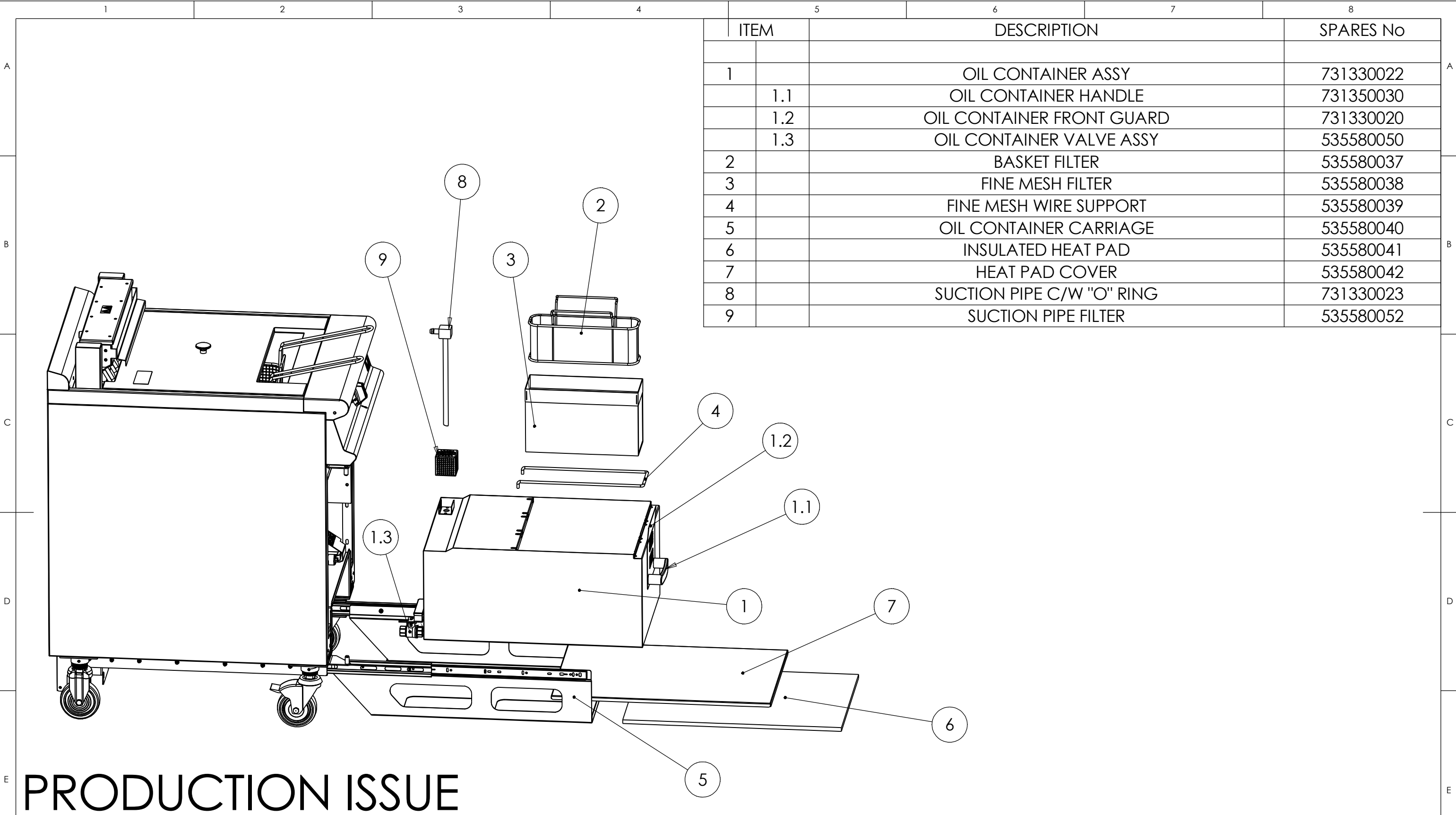
Fryer
E3860F

	1	2	3
	ITEM	DESCRIPTION	SPARES No
A	1	MAINS CABLE GLAND C/W NUT	731350026
	2	TERMINAL BLOCK 7 WAY	734000075
	3	SAFETY CONTACTOR	734510010
	4	OPERATING THERMOSTAT	731320106
	5	CONTROL KNOB	731320107
	6	RED NEON	730962010
	7	AMBER NEON	730962040
	8	ELEMENT C/W GASKETS	731330009 (3.65kW)
	8.1	ELEMENT SET C/W GASKETS	731330010 (5 OFF)
B	9	ELEMENT CLAMP ASSEMBLY	731330011
	10	TILT SWITCH	735750014
	11	SAFETY STAT C/W FITTINGS	731320111
	12	WIRING LOOM (NOT SHOWN)	731330021
	13	OPERATING CONTACTOR	734510010
	14	PUMP TIMER	536470007
	15	FUSE HOLDER	734310510
	16	2A FUSE	734243006
	17	5A FUSE	536430009
C	18	PUMP SWITCH	536380008
	19	ON/OFF SWITCH	731430011



PRODUCTION ISSUE

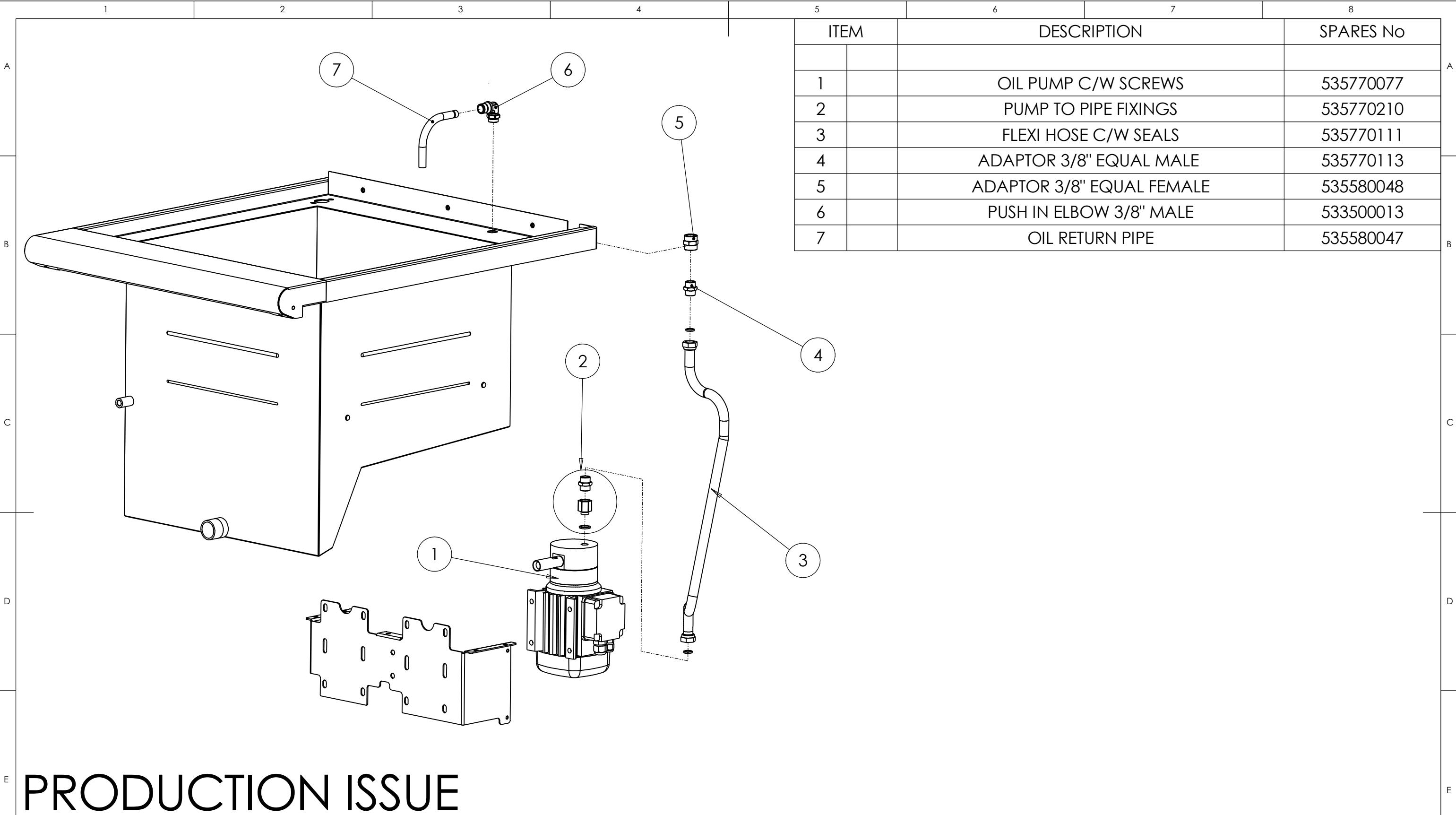
ISSUE	MOD No	ALTERATION	DRAWN BY	DATE	IF IN DOUBT ASK DO NOT SCALE FIRST ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: LINEAR: ±0.5mm ANGULAR: ±0.5 DEG DEBUR AND BREAK SHARP EDGES WEIGHT: 24097.09g	DRAWN: T.ITOH	PRODUCT			
						DATE: 30/08/17	TITLE			
						SCALE: 1:7				
						MATL:		DRAWING NUMBER		ISSUE
						THICKNESS:		FINISH:		AD54777
A	1717	PRODUCTION RELEASE.	T.ITOH	19/10/17	BIN No:		PART No:			
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ITEM		DESCRIPTION	SPARES No
1		OIL CONTAINER ASSY	731330022
	1.1	OIL CONTAINER HANDLE	731350030
	1.2	OIL CONTAINER FRONT GUARD	731330020
	1.3	OIL CONTAINER VALVE ASSY	535580050
2		BASKET FILTER	535580037
3		FINE MESH FILTER	535580038
4		FINE MESH WIRE SUPPORT	535580039
5		OIL CONTAINER CARRIAGE	535580040
6		INSULATED HEAT PAD	535580041
7		HEAT PAD COVER	535580042
8		SUCTION PIPE C/W "O" RING	731330023
9		SUCTION PIPE FILTER	535580052

PRODUCTION ISSUE

ISSUE	MOD No	ALTERATION	DRAWN BY	DATE	IF IN DOUBT ASK DO NOT SCALE FIRST ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: LINEAR: ±0.5mm ANGULAR: ±0.5 DEG DEBUR AND BREAK SHARP EDGES WEIGHT: 95472.04g	DRAWN: T.ITOH		PRODUCT	
						DATE: 30/08/17		TITLE	
						SCALE: 1:9		E3860F FRYER	
						MATL:		SPARES - OIL CONTAINER	
						THICKNESS:		DRAWING NUMBER	
A	1717	PRODUCTION RELEASE.	T.ITOH	19/10/17		BIN No:		FINISH:	
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								A	



PRODUCTION ISSUE

ISSUE	MOD No	ALTERATION	DRAWN BY	DATE	IF IN DOUBT ASK DO NOT SCALE FIRST ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: LINEAR: ±0.5mm ANGULAR: ±0.5 DEG DEBUR AND BREAK SHARP EDGES WEIGHT: 30148.15g	DRAWN: T.ITOH	PRODUCT E3860F FRYER	
						DATE: 31/08/17		
						SCALE: 1:6	TITLE SPARES - PUMP & FITTINGS	
						MATL:		
						THICKNESS:	FINISH:	DRAWING NUMBER
A	1717	PRODUCTION RELEASE.	T.ITOH	19/10/17		BIN No:	PART No:	AD54779
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