



TECHNICAL **DIAGRAMS**



FRYER 402

0170 6 353 633

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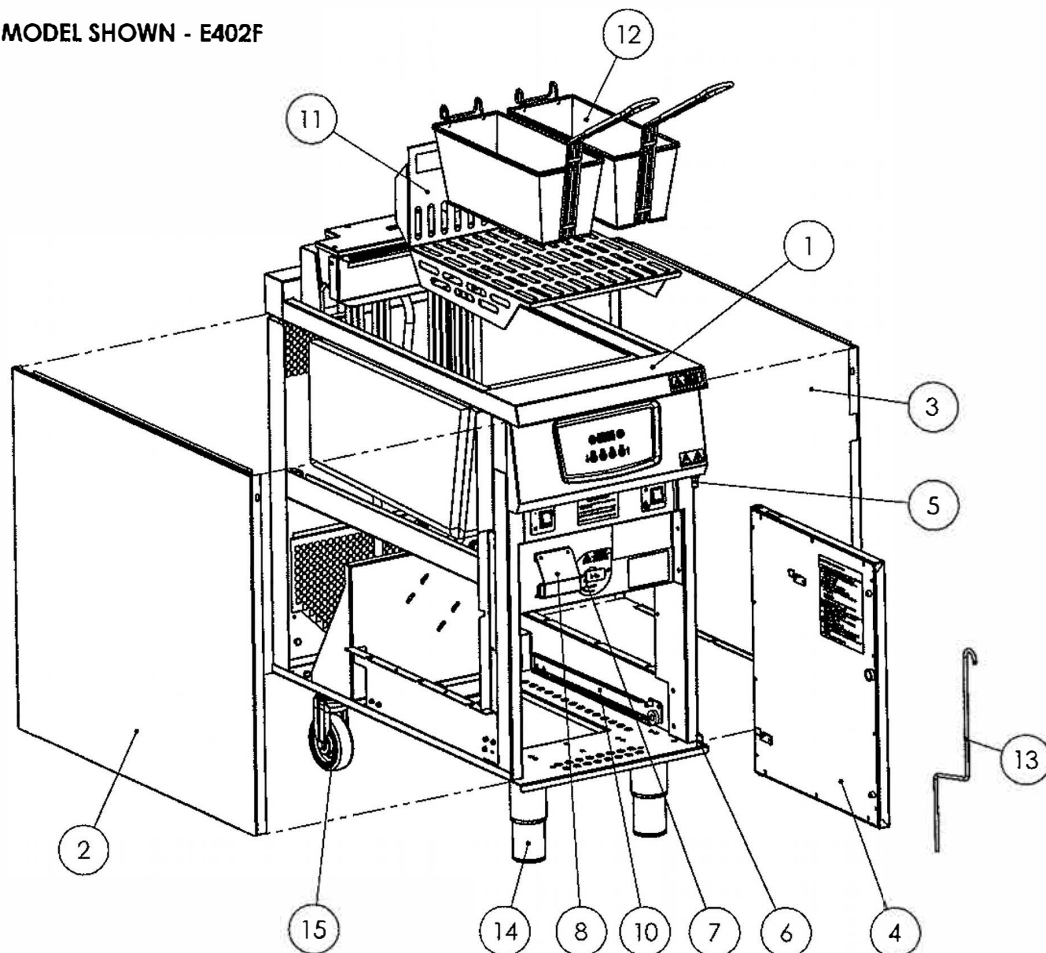
SPARE PARTS DIAGRAM FOR



Fryer

E401/402

MODEL SHOWN - E402F

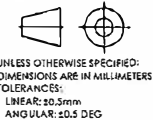


ITEM	DESCRIPTION	SPARES No
	FRYER LID KNOB	530571047
1	HOB / PAN ASSEMBLY C/W DRAIN VALVE	731350003
2	LH OUTER SIDE	731350004
3	RH OUTER SIDE	731350005
4	DOOR ASSEMBLY	731350006
5	TOP DOOR HINGE	536430108
6	BOTTOM DOOR HINGE PIN	536430109
7	DRAIN HANDLE	731350007
8	DRAIN HANDLE FLAP	731350008
9	LH BUCKET RUNNER (NOT SHOWN)	731350009
10	RH BUCKET RUNNER	731350010
11	ELEMENT GUARD	731350011
12	CHIP BASKET	536430126
13	DRAIN PROD / LIFTING TOOL	731350012
14	ADJUSTABLE FEET	731350013
15	CASTORS	731350014

CLEARED FOR PRODUCTION

ISSUE	MOD No	ALTERATION	DRAWN BY	DATE
A	1234/10	PRODUCTION ISSUE	G.SMITH	23/11/10

IF IN DOUBT ASK
DO NOT SCALE
FIRST ANGLE PROJECTION



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES:
LINEAR: ±0.5mm
ANGULAR: ±0.5 DEG

DEBUR AND
BREAK SHARP EDGES

WEIGHT: 1191329.65g



DRAWN: G.SMITH	PRODUCT	E401/402 SINGLE PAN FRYER	
DATE: 23/11/10	TITLE	SPARES - MAIN BODY	
SCALE:	MATL:	DRAWING NUMBER	ISSUE
THICKNESS:	FINISH:	AD48018	A
BIN No:	PART No:		

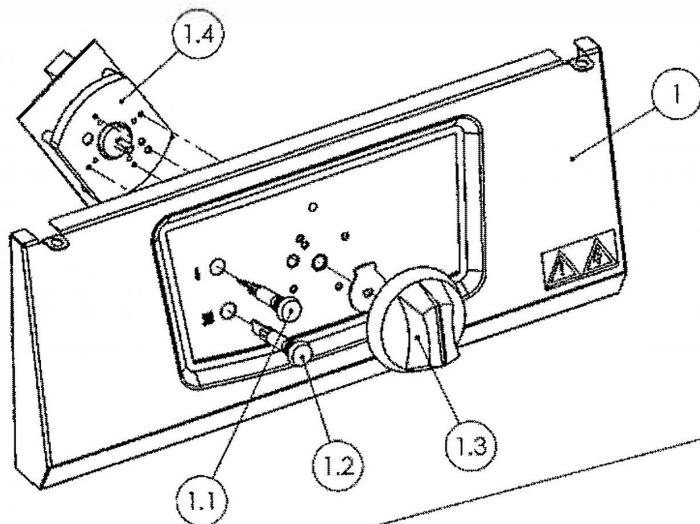
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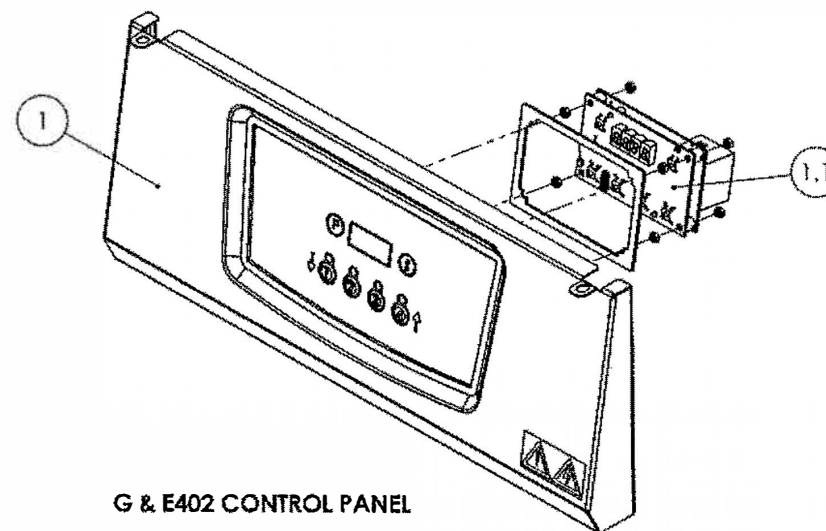
A3

G & E401 CONTROL PANEL



ITEM	DESCRIPTION	SPARES No.
1	CONTROL PANEL ASSEMBLY	731350000
1.1	RED NEON	735010370
1.2	AMBER NEON	735010380
1.3	CONTROL KNOB C/W STOP	731350001
1.4	CONTROLLER	731350002

ITEM	DESCRIPTION	SPARES No.
1	CONTROL PANEL ASSEMBLY	731360000
1.1	CONTROLLER C/W SPACER	731360001



G & E402 CONTROL PANEL

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ISSUE	MOD No	ALTERATION	DRAWN BY	DATE
A	1234/10	PRODUCTION ISSUE	G.SMITH	22/11/10

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ANGULAR: 0.5 DEG

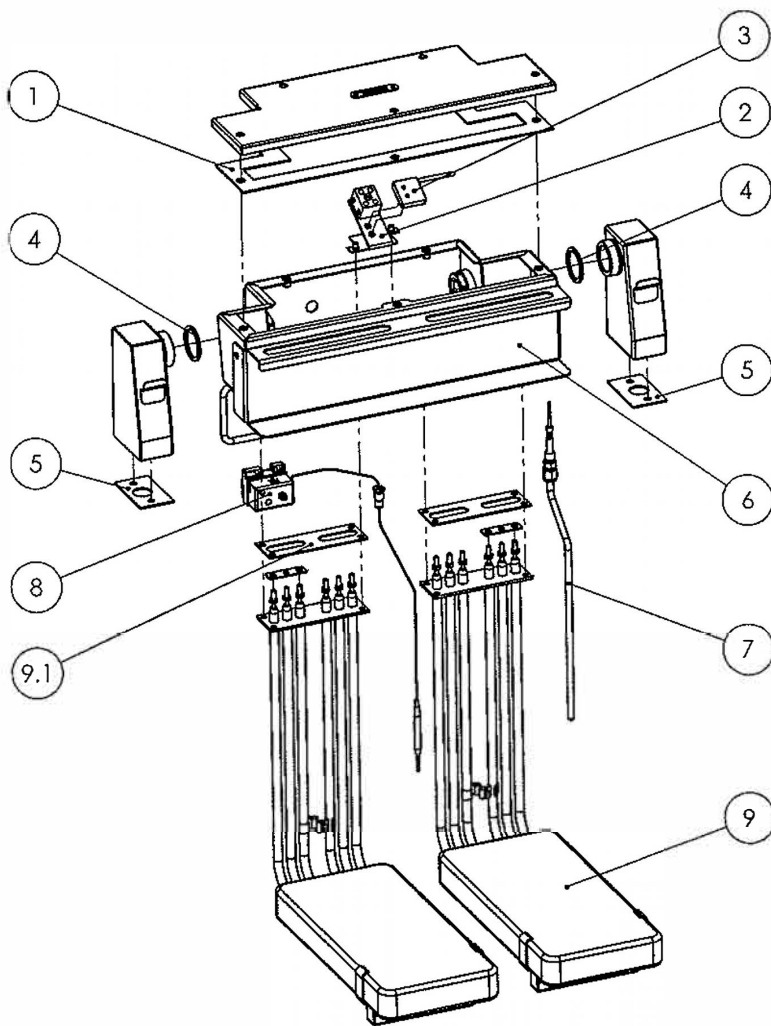
DESIGN AND
BREAK SHARP EDGES

WEIGHT: 1191315.70g



DRAWN: G.SMITH	PRODUCT	G & E401/402 SINGLE PAN FRYERS	
DATE: 22/11/10	TITLE	SPARES - CONTROL PANELS	
SCALE:	MATERIAL:	DRAWING NUMBER	ISSUE
THICKNESS:	FINISH:	AD48017	A
BN No:	PART No:		

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ITEM	DESCRIPTION	SPARES No
1	ELEMENT BOX LID GASKET	731350015
2	TILT SWITCH BRACKET	731350016
3	TILT SWITCH	735750014
4	ELEMENT BOX CABLE GASKET	731350017
5	ELEMENT BOX SUPPORT GASKET	731350018
6	BASKET HANGING RAIL	731350019
7	THERMISTOR PROBE C/W FITTINGS	731350020
8	SAFETY STAT C/W FITTINGS	731350021
9	ELEMENT C/W GASKET	731350022
9.1	ELEMENT GASKET	731350023

CLEARED FOR PRODUCTION

ISSUE	MOD No	ALTERATION	DRAWN BY	DATE
A	1234/10	PRODUCTION ISSUE	G.SMITH	23/11/10

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TOLERANCES:
LINEAR: ±0.5mm
ANGULAR: ±0.5 DEG

DEBUR AND
BREAK SHARP EDGES

WEIGHT: 1191329.45g

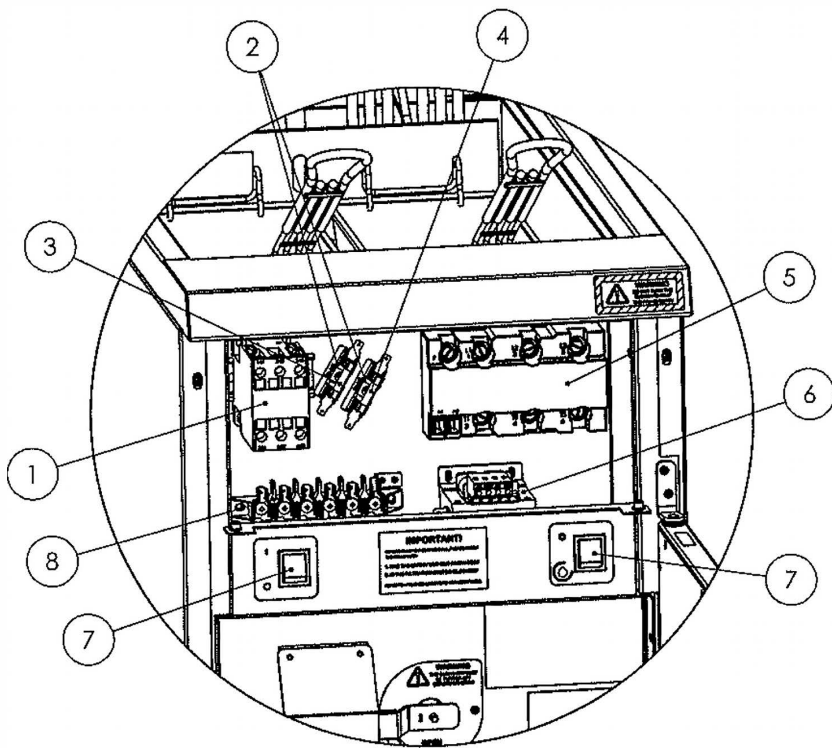


DRAWN: G.SMITH	PRODUCT	E401/402 SINGLE PAN FRYER	
DATE: 23/11/10	TITLE	SPARES - ELEMENTS / HOUSING	
SCALE:			
MATL:		DRAWING NUMBER	ISSUE
THICKNESS:	FINISH:	AD48019	A
BIN No:	PART No:		

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SHEET 1 OF 1

A3



MODEL SHOWN - E402F

ITEM	DESCRIPTION	UNIT	SPARES No
1	CONTACTOR		734510010
2	FUSE HOLDER		734310510
3	2 AMP ANTI-SURGE FUSE		731050002
4	5 AMP ANTI-SURGE FUSE	FILTER MODELS ONLY	536430009
5	SOLID STATE POWER SWITCH		731350024
6	STEP-DOWN TRANSFORMER	402 ONLY	731360002
7	ROCKER SWITCH		732950006
8	MAINS TERMINAL BLOCK		731000006
9	MAINS INLET CABLE (NOT SHOWN)		731350025
10	MAINS INLET CABLE GLAND C/W NUT (NOT SHOWN)		731350026
11	MAIN WIRING LOOM (NOT SHOWN)	FILTER MODELS ONLY	731350027
12	MAIN WIRING LOOM (NOT SHOWN)	NON-FILTER MODELS	731370000
13	CONTROL PANEL WIRING LOOM (NOT SHOWN)	401 ONLY	731350028
14	CONTROL PANEL WIRING LOOM (NOT SHOWN)	402 ONLY	731360003

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ISSUE	MOD No	ALTERATION	DRAWN BY	DATE
A	1234/10	PRODUCTION ISSUE	G.SMITH	22/11/10

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FIRST ANGLE PROJECTION



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LINEAR: ±0.5mm
ANGULAR: ±0.5 DEG

DEBUR AND
BREAK SHARP EDGES

WEIGHT: 1191329.65g



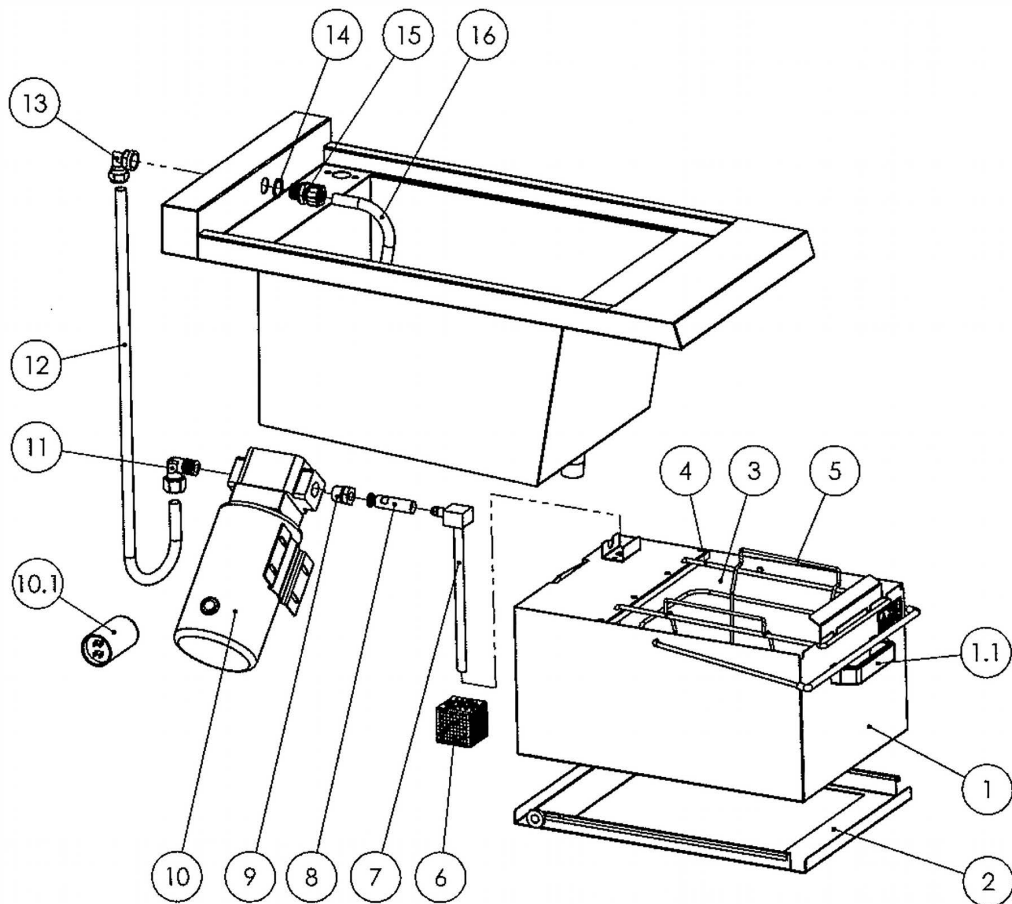
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DATE: 22/11/10	E401/402 SINGLE PAN FRYER		
SCALE:	TITLE		
SPARES - ELECTRICS			
MATL:		DRAWING NUMBER	ISSUE
THICKNESS:	FINISH:	AD48020	A
BIN No:	PART No:		

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A3



ITEM	DESCRIPTION	SPARES No
1	OIL CONTAINER ASSEMBLY	731350029
1.1	OIL CONTAINER FRONT HANDLE	731350030
2	OIL CONTAINER CARRIER	535770028
3	FINE MESH FILTER	737101159
4	FINE MESH FILTER WIRE SUPPORT	737101143
5	BASKET FILTER	731350031
6	SUCTION PIPE FILTER	731350032
7	SUCTION PIPE C/W 'O' RING	731350033
7.1	SUCTION PIPE 'O' RING (NOT SHOWN)	731350034
8	OIL INLET NOZZLE C/W WASHER	731350035
9	REDUCER	731350036
10	OIL PUMP	731350037
10.1	OIL PUMP CAPACITOR	731350038
11	PUMP ELBOW	731350039
12	OIL PUMP OUTLET PIPE	731350040
13	OIL RETURN ELBOW	731350041
14	OIL RETURN PIPE GASKET	731350042
15	OIL RETURN COUPLING	731350043
16	OIL RETURN PIPE	731350044

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TOLERANCES:
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ANGULAR: ±0.5 DEG

DEBUR AND
BREAK SHARP EDGES

WEIGHT: 1191329.65g



DRAWN: G.SMITH	PRODUCT	E401F / E402F SINGLE PAN FRYER	
DATE: 23/11/10	TITLE	SPARES - FILTRATION	
SCALE:			
MAIL:		DRAWING NUMBER	ISSUE
THICKNESS:	FINISH:	AD48021	A
BIN No:	PART No:		

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A3

TECHNICAL BULLETIN

19/05



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**E401/2/F, E3840/F
E421/F/2 & E422/F**

New tilt switch assembly.

From October 2019 we are now fitting a new tilt switch to the fryers detailed above

The spares code for both single and twin pan post October for E401/2/F, E3840/F, E421/F/2 & E422/F is 731460003.

There is a new tilt switch retro fit kit for E401/2/F and E3840/F single pan pre October 2019, spares code 731350061. A copy of the retro fit instructions is attached for information at the end of the technical bulletin.

The new tilt switch can not be fitted to twin pan fryers E421/F/2 and E422/F pre October and spares code has not changed and remains 731350051.



E401/2/F & E3840/F

TILT SWITCH RETRO FIT KIT FITTING INSTRUCTIONS

For replacement on Single Pan E400 Fryers listed above only

Tool	Where Used
Large Flat Blade Screwdriver	5x Screws on head cover plate
Small Cross Head Screwdriver	2x Screws on bottom of element box, tilt switch bracket
Small Flat Blade Screwdriver	2x Screws on connector block
8mm Socket, Extension & Ratchet	Earth post

1. Lift up the element head & remove the 2x bracket retaining screws located on the bottom of the element head as shown in figure 1.

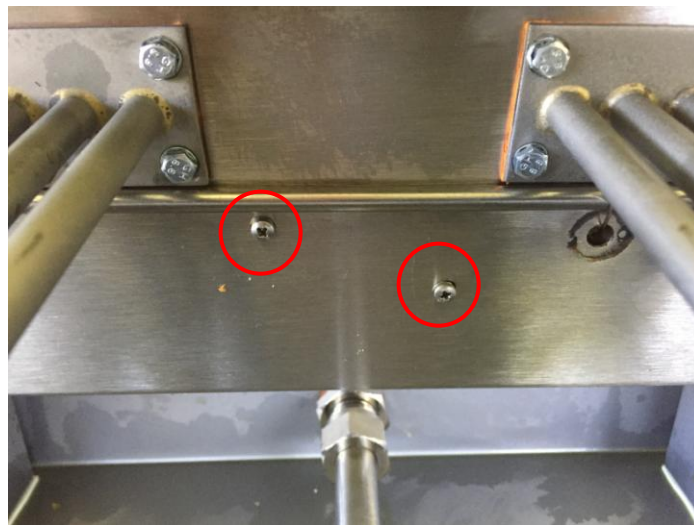


Figure 1

2. Lower the element head & remove the 5x retaining screws. Lift of the lid & gasket.
3. Unscrew & remove the 2x wires on the terminal block as well as the 8mm nut that secures the earth cable as shown on Figure 2.



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