



TECHNICAL **DIAGRAMS**



HDW-2N

01706 353 633

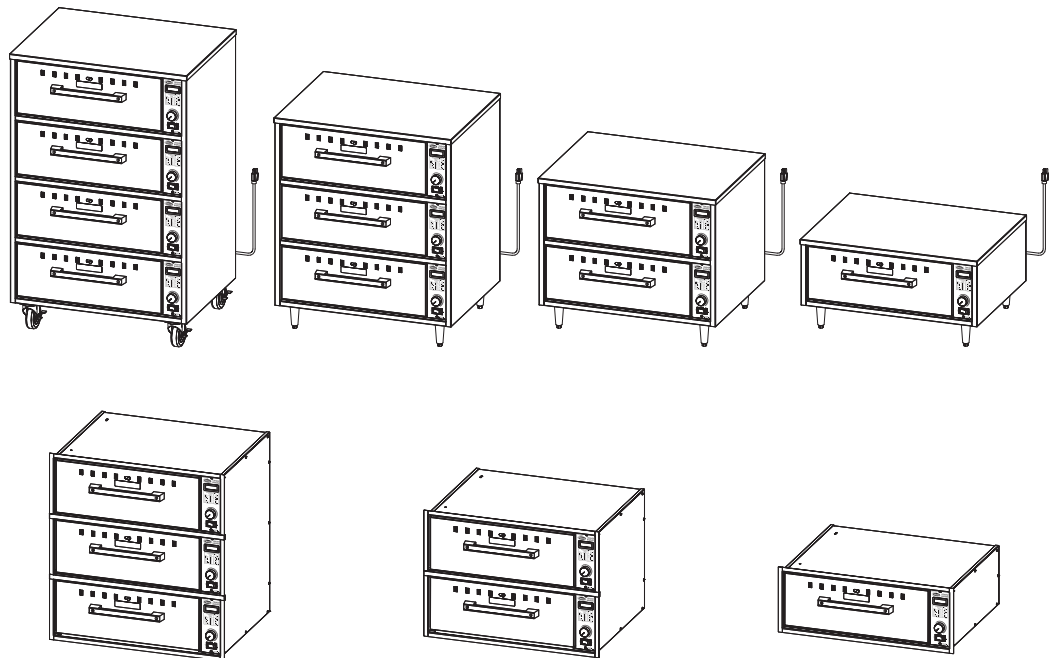
WWW.FOODSERVICESPARES.COM



Drawer Warmers

HDW Series

HDW-1	HDW-1N	HDW-1B	HDW-1BN
HDW-2	HDW-2N	HDW-2B	HDW-2BN
HDW-3	HDW-3N	HDW-3B	HDW-3BN
HDW-4			



Replacement Parts List

HATCO DRAWER WARMERS

HDW-X, HDW-XB, HDW-XN, and HWB-XNB Models

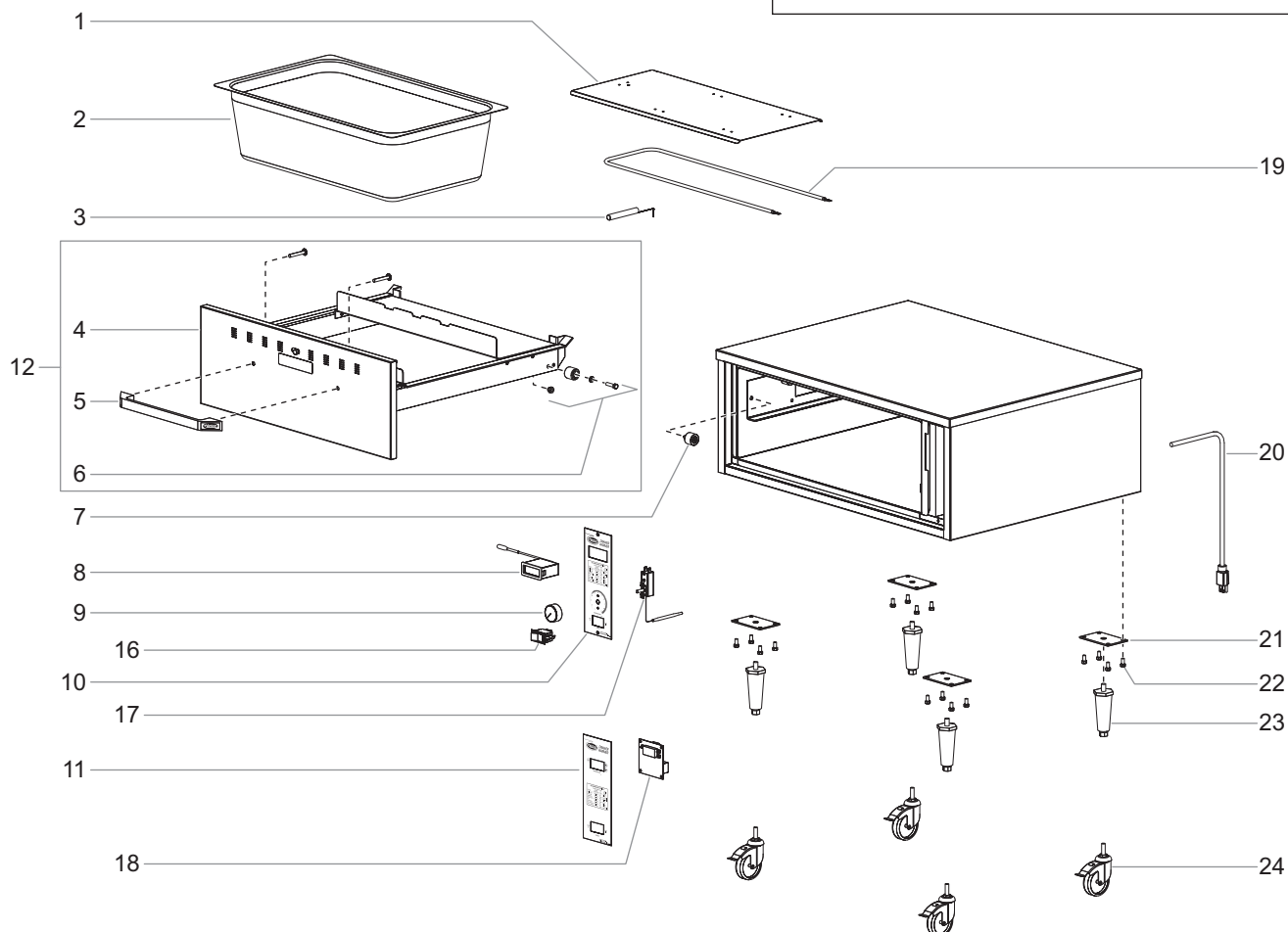


Use of replacement parts other than those supplied by Hatco Corporation may result in damage to the unit or injury to personnel and will void all warranties.

Model Designation

H D W - X B

B = Built-In
N = Narrow
Quantity of Drawers
Heated Drawer Warmer



PARTS COMMON TO ALL HDW MODELS

Item	Description	Part No.	Qty.
1	Heat Baffle Assembly, Standard	R04.16.519.00	1-4
	Heat Baffle Assembly, Narrow	04.16.725.00	1-3
2	Pan, Full Size, 6" Deep	04.09.230.00	1-4
3	Temperature Probe (optional, Electronic Control only)	02.01.145.00	1-4
4	Drawer Front Assembly, Standard (includes items 5)	R04.16.515.00	1-4
	Drawer Front Assembly, Narrow (includes items 5)	R04.16.723.00	1-4
5	Handle, Drawer	R04.16.533.00	1-4
6	Drawer Roller—Drawer (2 per drawer)	R04.16.500.00	2-8
7	Drawer Roller—Core (4 per drawer)	04.16.638.00	4-16

Item	Description	Part No.	Qty.
8	Temperature Monitor, Drum	02.16.050.00	1-4
9	Knob, Temperature Control	05.30.047.00	1-4
10	Control Plate, Mechanical (standard)	07.01.179.00	1-4
11	Control Decal, Electronic (optional)	07.01.284.00	1-4
12	Complete Drawer Assembly, Standard (includes items 5 and 6)	R00.04.0003.00	1-4
	Complete Drawer Assembly, Narrow (includes items 5 and 6)	R00.04.0017.00	1-4
13	Splash Baffle (optional) *	04.06.204.00	1-4
14	Water/Spillage Pan (optional) *	04.09.231.00	1-4
15	Chip Guard, Standard (optional) *	04.16.732.00	1-4
	Chip Guard, Narrow (optional) *	04.16.829.00	1-4

* Not shown.

NOTE: Quantities shown as a range (example = "4-16") are dependent upon the number of drawers in a unit.



PARTS SPECIFIC TO MODELS HDW-1, -2, -3 AND -4 — US AND CANADA

Item	Description	120 V	208 V	240 V
16	ON/OFF Switch (Qty. 1–4)	R02.19.215.00	02.19.178.00	02.19.178.00
17	Temperature Control, Mechanical, w/Knob (Qty. 1–4, standard)	R02.16.046.00	R02.16.046.00	R02.16.046.00
18	Temperature Control, Electronic (Qty. 1–4, optional, includes item 3)	R02.01.222A.00	R02.01.295.00	R02.01.295.00
19	Heating Element, 450 W (Qty. 1–4)	02.05.052T.00	02.05.051T.00	02.05.050E.00
20	Power Cord	R02.18.030.00	02.18.036.00	02.18.036.00
21	Bracket, Leg/Caster (Qty. 4) †	04.16.547.00	04.16.547.00	04.16.547.00
22	Bolt, Bracket (Qty. 16)	05.04.201.00	05.04.201.00	05.04.201.00
23	Legs, 4" (Qty. 4, standard) †	05.30.007.00	05.30.007.00	05.30.007.00
24	Caster, 3" (Qty. 4, optional) †	04.17.130.00	04.17.130.00	04.17.130.00
25	Bracket, Leg, 6" (Qty. 4, optional [standard on HDW-4 models]) *	04.16.551.00	04.16.551.00	04.16.551.00
26	Legs, 6" (Qty. 4, optional [standard on HDW-4 models]) *	04.16.488.00	04.16.488.00	04.16.488.00
27	Caster, 2" (Qty. 2, optional) * †	04.16.635.00	04.16.635.00	04.16.635.00
28	Caster, 2", Locking (Qty. 2, optional) * †	04.16.645.00	04.16.645.00	04.16.645.00
29	Caster, 4" (Qty. 4, optional) *	04.26.004.00	04.26.004.00	04.26.004.00
30	Caster, 5" (Qty. 4, optional) *	04.26.343.00	04.26.343.00	04.26.343.00
	Wiring Diagram	HS1-1996	HS1-2000	HS1-2000

PARTS SPECIFIC TO MODELS HDW-1, -2, -3 AND -4 — INTERNATIONAL

Item	Description	100 V	220 V	240 V	220–230 V CE	230–240 V CE
16	ON/OFF Switch (Qty. 1–4)	R02.19.215.00	02.19.178.00	02.19.178.00	02.19.178.00	02.19.178.00
17	Temperature Control, Mechanical, w/Knob (Qty. 1–4, standard)	R02.16.046.00	R02.16.046.00	R02.16.046.00	R02.16.046.00	R02.16.046.00
18	Temperature Control, Electronic (Qty. 1–4, optional, includes item 3)	R02.01.222A.00	R02.01.295.00	R02.01.295.00	---	---
19	Heating Element, 450 W (Qty. 1–4)	02.05.054T.00	02.05.053E.00	02.05.050E.00	02.05.053E.00	02.05.050E.00
20	Power Cord	R02.18.030.00	02.18.038.00	02.18.068.00	02.18.038.00	02.18.068.00
21	Bracket, Leg/Caster (Qty. 4) †	04.16.547.00	04.16.547.00	04.16.547.00	04.16.547.00	04.16.547.00
22	Bolt, Bracket (Qty. 16)	05.04.201.00	05.04.201.00	05.04.201.00	05.04.201.00	05.04.201.00
23	Legs, 4" (Qty. 4, standard) †	05.30.007.00	05.30.007.00	05.30.007.00	05.30.007.00	05.30.007.00
24	Caster, 3" (Qty. 4, optional) †	04.17.130.00	04.17.130.00	04.17.130.00	04.17.130.00	04.17.130.00
25	Bracket, Leg, 6" (Qty. 4, optional [standard on HDW-4 models]) *	04.16.551.00	04.16.551.00	04.16.551.00	04.16.551.00	04.16.551.00
26	Legs, 6" (Qty. 4, optional [standard on HDW-4 models]) *	04.16.488.00	04.16.488.00	04.16.488.00	04.16.488.00	04.16.488.00
27	Caster, 2" (Qty. 2, optional) * †	04.16.635.00	04.16.635.00	04.16.635.00	04.16.635.00	04.16.635.00
28	Caster, 2", Locking (Qty. 2, optional) * †	04.16.645.00	04.16.645.00	04.16.645.00	04.16.645.00	04.16.645.00
29	Caster, 4" (Qty. 4, optional) *	04.26.004.00	04.26.004.00	04.26.004.00	04.26.004.00	04.26.004.00
30	Caster, 5" (Qty. 4, optional) *	04.26.343.00	04.26.343.00	04.26.343.00	04.26.343.00	04.26.343.00
	Wiring Diagram	HS1-1996	HS1-4518	HS1-4518	HS1-4518	HS1-4518

* Not shown.

† Not available on HDW-4 models.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 9625060951 has a date code of "0951" which indicates the following: 0951

└─ Week Fifty-One
 └─ Year 2009

PARTS SPECIFIC TO MODELS HDW-1B, -2B, AND -3B — US AND CANADA

Item	Description	120 V	208 V	240 V
16	ON/OFF Switch (Qty. 1–3)	R02.19.215.00	02.19.178.00	02.19.178.00
17	Temperature Control, Mechanical, w/Knob (Qty. 1–3, standard)	R02.16.046.00	R02.16.046.00	R02.16.046.00
18	Temperature Control, Electronic (Qty. 1–3, optional, includes item 3)	R02.01.222A.00	R02.01.295.00	R02.01.295.00
19	Heating Element, 450 W (Qty. 1–3)	02.05.052T.00	02.05.051T.00	02.05.050E.00
20	Power Cord	---	---	---
21	Bracket, Leg/Caster (Qty. 4) †	---	---	---
22	Bolt, Bracket (Qty. 16)	---	---	---
23	Legs, 4" (Qty. 4, standard) †	---	---	---
24	Caster, 3" (Qty. 4, optional) †	---	---	---
25	Bracket, Leg, 6" (Qty. 4, optional [standard on HDW-4 models]) *	---	---	---
26	Legs, 6" (Qty. 4, optional [standard on HDW-4 models]) *	---	---	---
27	Caster, 2" (Qty. 2, optional) * †	---	---	---
28	Caster, 2", Locking (Qty. 2, optional) * †	---	---	---
29	Caster, 4" (Qty. 4, optional) *	---	---	---
30	Caster, 5" (Qty. 4, optional) *	---	---	---
	Wiring Diagram	HS1-1996	HS1-2000	HS1-2000

PARTS SPECIFIC TO MODELS HDW-1B, -2B, AND -3B — INTERNATIONAL

Item	Description	100 V	220 V	240 V	220–230 V CE	230–240 V CE
16	ON/OFF Switch (Qty. 1–3)	R02.19.215.00	02.19.178.00	02.19.178.00	02.19.178.00	02.19.178.00
17	Temperature Control, Mechanical, w/Knob (Qty. 1–3, standard)	R02.16.046.00	R02.16.046.00	R02.16.046.00	R02.16.046.00	R02.16.046.00
18	Temperature Control, Electronic (Qty. 1–3, optional, includes item 3)	R02.01.222A.00	R02.01.295.00	R02.01.295.00	---	---
19	Heating Element, 450 W (Qty. 1–3)	02.05.054T.00	02.05.053E.00	02.05.050E.00	02.05.053E.00	02.05.050E.00
20	Power Cord	---	---	---	---	---
21	Bracket, Leg/Caster (Qty. 4) †	---	---	---	---	---
22	Bolt, Bracket (Qty. 16)	---	---	---	---	---
23	Legs, 4" (Qty. 4, standard) †	---	---	---	---	---
24	Caster, 3" (Qty. 4, optional) †	---	---	---	---	---
25	Bracket, Leg, 6" (Qty. 4, optional [standard on HDW-4 models]) *	---	---	---	---	---
26	Legs, 6" (Qty. 4, optional [standard on HDW-4 models]) *	---	---	---	---	---
27	Caster, 2" (Qty. 2, optional) * †	---	---	---	---	---
28	Caster, 2", Locking (Qty. 2, optional) * †	---	---	---	---	---
29	Caster, 4" (Qty. 4, optional) *	---	---	---	---	---
30	Caster, 5" (Qty. 4, optional) *	---	---	---	---	---
	Wiring Diagram	HS1-1996	HS1-4518	HS1-4518	HS1-4518	HS1-4518

* Not shown.

† Not available on HDW-4 models.

NOTE: Quantities shown as a range (example = "1–3") are dependent upon the number of drawers in a unit.



PARTS SPECIFIC TO MODELS HDW-1N, -2N, AND -3N — US AND CANADA

Item	Description	120 V	208 V	240 V
16	ON/OFF Switch (Qty. 1–3)	R02.19.215.00	02.19.178.00	02.19.178.00
17	Temperature Control, Mechanical, w/Knob (Qty. 1–3, standard)	R02.16.046.00	R02.16.046.00	R02.16.046.00
18	Temperature Control, Electronic (Qty. 1–3, optional, includes item 3)	R02.01.222A.00	R02.01.295.00	R02.01.295.00
19	Heating Element, 450 W (Qty. 1–3)	02.05.055.00	02.05.056.00	02.05.058E.00
20	Power Cord	R02.18.030.00	02.18.036.00	02.18.036.00
21	Bracket, Leg/Caster (Qty. 4) †	04.16.547.00	04.16.547.00	04.16.547.00
22	Bolt, Bracket (Qty. 16)	05.04.201.00	05.04.201.00	05.04.201.00
23	Legs, 4" (Qty. 4, standard) †	05.30.007.00	05.30.007.00	05.30.007.00
24	Caster, 3" (Qty. 4, optional) †	04.17.130.00	04.17.130.00	04.17.130.00
25	Bracket, Leg, 6" (Qty. 4, optional [standard on HDW-4 models]) *	04.16.551.00	04.16.551.00	04.16.551.00
26	Legs, 6" (Qty. 4, optional [standard on HDW-4 models]) *	04.16.488.00	04.16.488.00	04.16.488.00
27	Caster, 2" (Qty. 2, optional) * †	04.16.635.00	04.16.635.00	04.16.635.00
28	Caster, 2", Locking (Qty. 2, optional) * †	04.16.645.00	04.16.645.00	04.16.645.00
29	Caster, 4" (Qty. 4, optional) *	04.26.004.00	04.26.004.00	04.26.004.00
30	Caster, 5" (Qty. 4, optional) *	04.26.343.00	04.26.343.00	04.26.343.00
	Wiring Diagram	HS1-1996	HS1-2000	HS1-2000

PARTS SPECIFIC TO MODELS HDW-1N, -2N, AND -3N — INTERNATIONAL

Item	Description	100 V	220 V	240 V	220–230 V CE	230–240 V CE
16	ON/OFF Switch (Qty. 1–4)	R02.19.215.00	02.19.178.00	02.19.178.00	02.19.178.00	02.19.178.00
17	Temperature Control, Mechanical, w/Knob (Qty. 1–4, standard)	R02.16.046.00	R02.16.046.00	R02.16.046.00	R02.16.046.00	R02.16.046.00
18	Temperature Control, Electronic (Qty. 1–4, optional, includes item 3)	R02.01.222A.00	R02.01.295.00	R02.01.295.00	---	---
19	Heating Element, 450 W (Qty. 1–4)	02.05.509.00	02.05.057E.00	02.05.058E.00	02.05.057E.00	02.05.058E.00
20	Power Cord	R02.18.030.00	02.18.038.00	02.18.068.00	02.18.038.00	02.18.068.00
21	Bracket, Leg/Caster (Qty. 4) †	04.16.547.00	04.16.547.00	04.16.547.00	04.16.547.00	04.16.547.00
22	Bolt, Bracket (Qty. 16)	05.04.201.00	05.04.201.00	05.04.201.00	05.04.201.00	05.04.201.00
23	Legs, 4" (Qty. 4, standard) †	05.30.007.00	05.30.007.00	05.30.007.00	05.30.007.00	05.30.007.00
24	Caster, 3" (Qty. 4, optional) †	04.17.130.00	04.17.130.00	04.17.130.00	04.17.130.00	04.17.130.00
25	Bracket, Leg, 6" (Qty. 4, optional [standard on HDW-4 models]) *	04.16.551.00	04.16.551.00	04.16.551.00	04.16.551.00	04.16.551.00
26	Legs, 6" (Qty. 4, optional [standard on HDW-4 models]) *	04.16.488.00	04.16.488.00	04.16.488.00	04.16.488.00	04.16.488.00
27	Caster, 2" (Qty. 2, optional) * †	04.16.635.00	04.16.635.00	04.16.635.00	04.16.635.00	04.16.635.00
28	Caster, 2", Locking (Qty. 2, optional) * †	04.16.645.00	04.16.645.00	04.16.645.00	04.16.645.00	04.16.645.00
29	Caster, 4" (Qty. 4, optional) *	04.26.004.00	04.26.004.00	04.26.004.00	04.26.004.00	04.26.004.00
30	Caster, 5" (Qty. 4, optional) *	04.26.343.00	04.26.343.00	04.26.343.00	04.26.343.00	04.26.343.00
	Wiring Diagram	HS1-1996	HS1-4518	HS1-4518	HS1-4518	HS1-4518

* Not shown.

† Not available on HDW-4 models.

NOTE: Quantities shown as a range (example = "1–3") are dependent upon the number of drawers in a unit.

PARTS SPECIFIC TO MODELS HDW-1BN, -2BN, AND -3BN — US AND CANADA

Item	Description	120 V	208 V	240 V
16	ON/OFF Switch (Qty. 1–3)	R02.19.215.00	02.19.178.00	02.19.178.00
17	Temperature Control, Mechanical, w/Knob (Qty. 1–3, standard)	R02.16.046.00	R02.16.046.00	R02.16.046.00
18	Temperature Control, Electronic (Qty. 1–3, optional, includes item 3)	R02.01.222A.00	R02.01.295.00	R02.01.295.00
19	Heating Element, 450 W (Qty. 1–3)	02.05.055.00	02.05.056.00	02.05.058E.00
20	Power Cord	---	---	---
21	Bracket, Leg/Caster (Qty. 4) †	---	---	---
22	Bolt, Bracket (Qty. 16)	---	---	---
23	Legs, 4" (Qty. 4, standard) †	---	---	---
24	Caster, 3" (Qty. 4, optional) †	---	---	---
25	Bracket, Leg, 6" (Qty. 4, optional [standard on HDW-4 models]) *	---	---	---
26	Legs, 6" (Qty. 4, optional [standard on HDW-4 models]) *	---	---	---
27	Caster, 2" (Qty. 2, optional) * †	---	---	---
28	Caster, 2", Locking (Qty. 2, optional) * †	---	---	---
29	Caster, 4" (Qty. 4, optional) *	---	---	---
30	Caster, 5" (Qty. 4, optional) *	---	---	---
	Wiring Diagram	HS1-1996	HS1-2000	HS1-2000

PARTS SPECIFIC TO MODELS HDW-1BN, -2BN, AND -3BN — INTERNATIONAL

Item	Description	100 V	220 V	240 V	220–230 V CE	230–240 V CE
16	ON/OFF Switch (Qty. 1–3)	R02.19.215.00	02.19.178.00	02.19.178.00	02.19.178.00	02.19.178.00
17	Temperature Control, Mechanical, w/Knob (Qty. 1–3, standard)	R02.16.046.00	R02.16.046.00	R02.16.046.00	R02.16.046.00	R02.16.469.00
18	Temperature Control, Electronic (Qty. 1–3, optional, includes item 3)	R02.01.222A.00	R02.01.295.00	R02.01.295.00	---	---
19	Heating Element, 450 W (Qty. 1–3)	02.05.509.00	02.05.057E.00	02.05.058E.00	02.05.057E.00	02.05.058E.00
20	Power Cord	---	---	---	---	---
21	Bracket, Leg/Caster (Qty. 4) †	---	---	---	---	---
22	Bolt, Bracket (Qty. 16)	---	---	---	---	---
23	Legs, 4" (Qty. 4, standard) †	---	---	---	---	---
24	Caster, 3" (Qty. 4, optional) †	---	---	---	---	---
25	Bracket, Leg, 6" (Qty. 4, optional [standard on HDW-4 models]) *	---	---	---	---	---
26	Legs, 6" (Qty. 4, optional [standard on HDW-4 models]) *	---	---	---	---	---
27	Caster, 2" (Qty. 2, optional) * †	---	---	---	---	---
28	Caster, 2", Locking (Qty. 2, optional) * †	---	---	---	---	---
29	Caster, 4" (Qty. 4, optional) *	---	---	---	---	---
30	Caster, 5" (Qty. 4, optional) *	---	---	---	---	---
	Wiring Diagram	HS1-1996	HS1-4518	HS1-4518	HS1-4518	HS1-4518

* Not shown.

† Not available on HDW-4 models.

NOTE: Quantities shown as a range (example = "1–3") are dependent upon the number of drawers in a unit.



HATCO AUTHORIZED PARTS DISTRIBUTORS

ALABAMA

Jones McLeod Appl. Svc.
Birmingham 205-251-0159

ARIZONA

Service Solutions Group
Phoenix 602-234-2443

Byassee Equipment Co.
Phoenix 602-252-0402

CALIFORNIA

Industrial Electric
Commercial Parts & Service, Inc.
Huntington Beach 714-379-7100

Chapman Appl. Service
San Diego 619-298-7106

P & D Appliance
Commercial Parts & Service, Inc.
S. San Francisco 650-635-1900

COLORADO

Hawkins Commercial Appliance
Englewood 303-781-5548

FLORIDA

Whaley Foodservice Repair
Jacksonville 904-725-7800

3Wire Nass Service Co., Inc.
Orlando 407-425-2681

B.G.S.I.
Pompano Beach 954-971-0456

Comm. Appliance Service
Tampa 813-663-0313

GEORGIA

TWC Services
Mableton 770-438-9797

Heritage Service Group
Norcross 866-388-9837

Southeastern Rest. Svc.
Norcross 770-446-6177

HAWAII

Burney's Comm. Service, Inc.
Honolulu 808-848-1466

Food Equip Parts & Service
Honolulu 808-847-4871

ILLINOIS

Parts Town
Lombard 708-865-7278

Eichenauer Elec. Service
Decatur 217-429-4229

Midwest Elec. Appl. Service
Elmhurst 630-279-8000

Cone's Repair Service
Moline 309-797-5323

INDIANA

GCS Service
Indianapolis 317-545-9655

IOWA

Goodwin Tucker Group
Des Moines 515-262-9308

KENTUCKY

Service Solutions Group
Lexington 859-254-8854

Service Solutions Group
Louisville 502-451-5411

LOUISIANA

Chandlers Parts & Service
Baton Rouge 225-272-6620

MARYLAND

Electric Motor Service
Baltimore 410-467-8080

GCS Service
Silver Spring 301-585-7550

MASSACHUSETTS

Ace Service Co., Inc.
Needham 781-449-4220

MICHIGAN

Bildons Appliance Service
Detroit 248-478-3320

Commercial Kitchen Service
Bay City 517-893-4561

Midwest Food Equip. Service
Grandville 616-261-2000

MINNESOTA

GCS Service
Plymouth 800-345-4221

MISSOURI

General Parts
Kansas City 816-421-5400

Commercial Kitchen Services
St. Louis 314-890-0700

Kaemmerlen Parts & Service
St. Louis 314-535-2222

NEBRASKA

Anderson Electric
Omaha 402-341-1414

NEVADA

Burney's Commercial
Las Vegas 702-736-0006

Hi. Tech Commercial Service
N. Las Vegas 702-649-4616

NEW JERSEY

Jay Hill Repair
Fairfield 973-575-9145

Service Plus
Flanders 973-691-6300

NEW YORK

Acme American Repairs, Inc.
Brooklyn 718-456-6544

Alpro Service Co.
Brooklyn 718-386-2515

Appliance Installation
Buffalo 716-884-7425

Duffy's Equipment Services, Inc.
Buffalo 800-836-1014

3Wire Northern
Plattsburgh 800-634-5005

Duffy's Equipment Services, Inc.
Sauquoit 800-836-1014

J.B. Brady, Inc.
Syracuse 315-422-9271

NORTH CAROLINA

Authorized Appliance
Charlotte 704-377-4501

OHIO

Akron/Canton Comm. Svc. Inc.
Akron 330-753-6635

Service Solutions Group
Cincinnati 513-772-6600

Commercial Parts and Service
Columbus 614-221-0057

Electrical Appl. Repair Service
Brooklyn Heights 216-459-8700

E. A. Wichman Co.
Toledo 419-385-9121

OKLAHOMA

Hagar Rest. Service, Inc.
Oklahoma City 405-235-2184

Krueger, Inc.
Oklahoma City 405-528-8883

OREGON

Ron's Service, Inc.
Portland 503-624-0890

PENNSYLVANIA

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Philadelphia 215-627-5401

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