



TECHNICAL **DIAGRAMS**



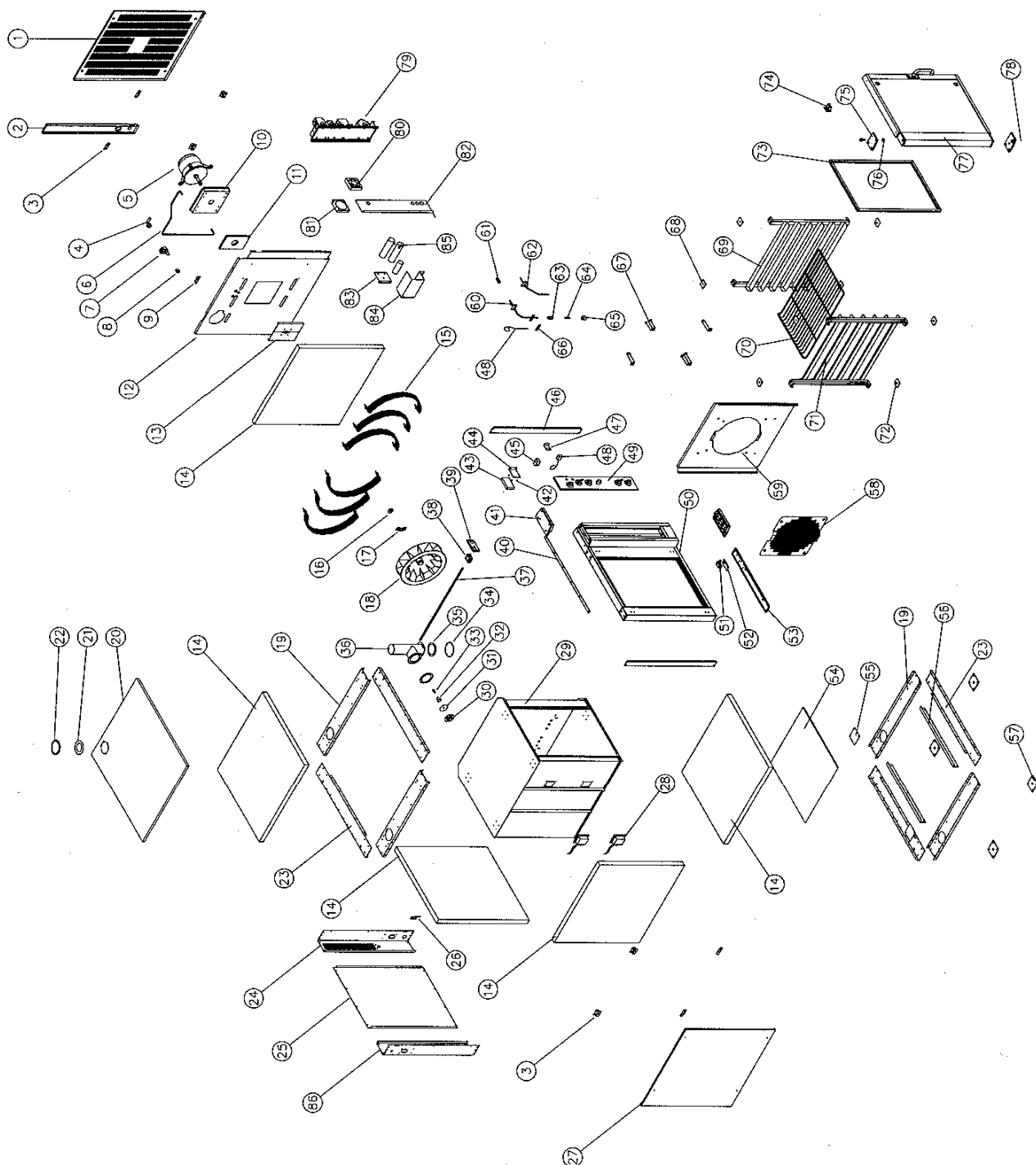
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10.1 OVEN MAIN ASSEMBLY

10.1.1 MAIN ASSEMBLY



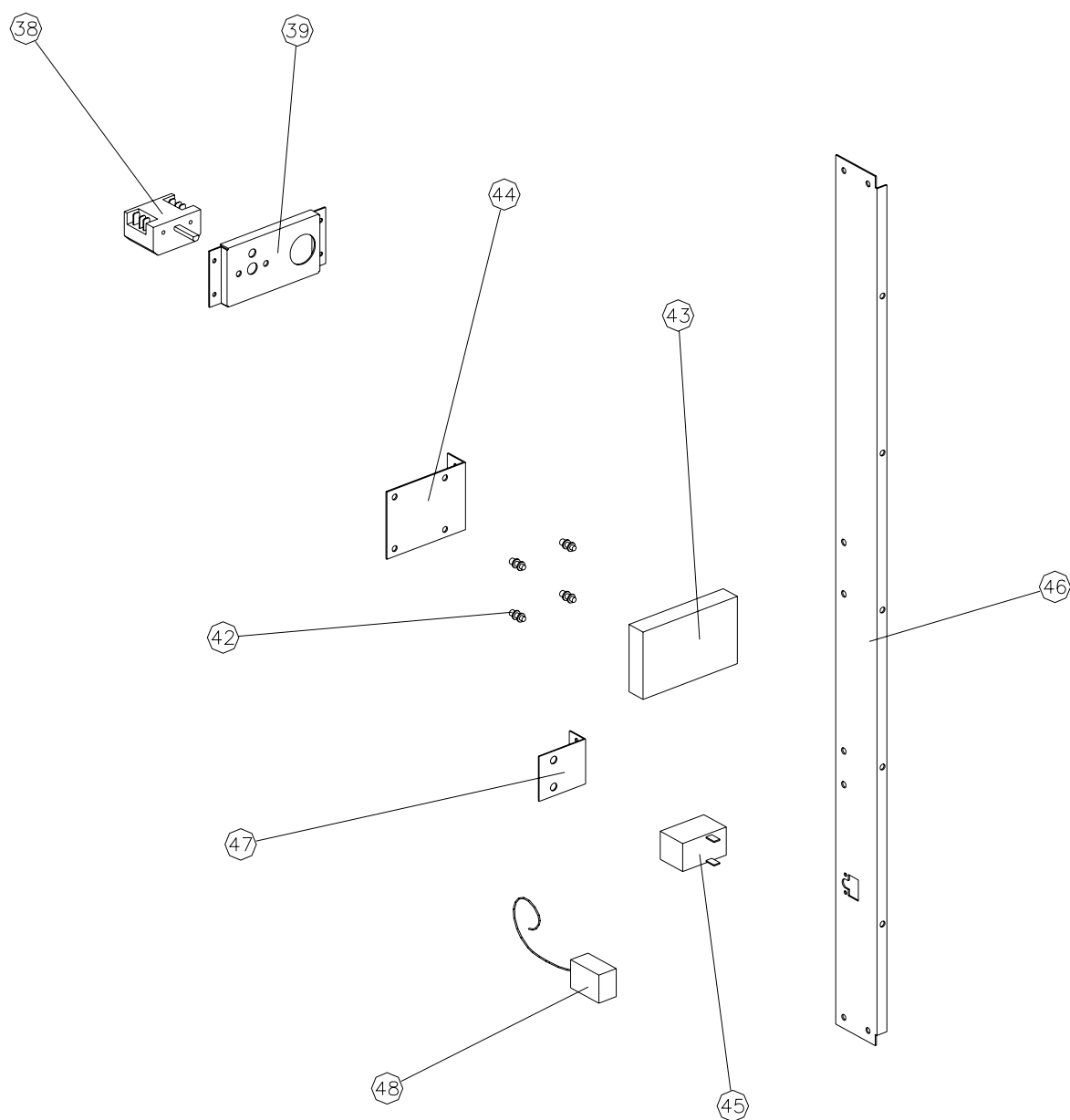
Pos	Part No.	Description
1	020788	SIDE PANEL RH (E35-26 / E35GN-26 only, to Ser. No. 215839) (Replace with 023971)
	023971	SIDE PANEL RH (E35-26 / E35GN-26 only, from Ser. No. 215840)
	020790	SIDE PANEL RH (E35-30 only, to Ser. No. 215839) (Replace with 023972)
	023972	SIDE PANEL RH (E35-30 only, from Ser. No. 215840)
2	020792	SERVICE ENTRY PANEL
	019213	CABLE ENTRY BUSH (Not illustrated - to Ser. No. 205999)
3	020785	PANEL MOUNTING BRACKET
4	021526	WATER INLET ELBOW (Refer 10.1.3)
	021527	WATER INLET WASHER
5	020745K	MOTOR (380-415V 50Hz 3ø)
	020885K	MOTOR (220-240V 50Hz 1ø/3ø)
	020886K	MOTOR (208-240V 60Hz 1ø/3ø)
	-----	Motor Front Bearing - SKF 6204-2Z/C3LHT23.
	-----	Motor Rear Bearing - NSK 6203Z.
	025751	FAN MOTOR HEAT FLINGER
6	020860	WATER SUPPLY TUBE (E35-26 / E35GN-26 only) (Refer 10.1.3)
	020862	WATER SUPPLY TUBE (E35-30 only) (Refer 10.1.3)
7	020851	WATER SOLENOID (Refer 10.1.3)
8	020869	CONNECTOR - 3/8"F x 1/4" COMPRESSION (Refer 10.1.3)
9	020991	MOUNTING BRACKET (Refer 10.1.3)
10	020897	MOTOR INSULATION PLATE
11	020778	MOTOR MOUNTING PLATE
12	020797	SIDE INSULATION PANEL (E35-26 / E35GN-26 only, Up to Lot No. 0817999)
	231798	SIDE INSULATION PANEL (E35-26 / E35GN-26 only, From Lot No. 0818001)
	020798	SIDE INSULATION PANEL (E35-30 only, Up to Lot No. 0817999)
	231808	SIDE INSULATION PANEL (E35-30 only, From Lot No. 0818001)
13	021160	OVEN SIDE PLATE
14	090416	FIBREGLASS INSULATION 730x780x38 (E35-26 / E35GN-26 only)
	090417	FIBREGLASS INSULATION 730x880x38 (E35-30 only)
15	020762	ELEMENT - 220-240V 2000W (H,N,T only)
	020763	ELEMENT - 208-220V 2000W (P,X only)
	022259	ELEMENT - 208-220V 1250W (8kW units only - option)
	015292	SEALING WASHER
16	020896	MOTOR SHAFT SEAL
17	020898	MOTOR SEAL HOUSING
18	025396	FAN
19	020780	CHASSIS HORIZONTAL SIDE (E35-26 / E35GN-26 only)
	020786	CHASSIS HORIZONTAL SIDE (E35-30 only)
20	020795	TOP COVER (E35-26 only)
	020796	TOP COVER (E35-30 only)
	025184	TOP COVER (E35GN-26 only)
21	022425	VENT SEAL
22	022426	VENT SEAL FLANGE PLATE
23	020781	CHASSIS HORIZONTAL (E35-26 / E35-30 only)
	025169	CHASSIS HORIZONTAL (E35GN-26 only)
24	023970	CHASSIS VERTICAL REAR RH
25	020791	BACK PANEL (E35-26 / E35-30 only)
	025189	BACK PANEL (E35GN-26 only)
26	020895	CABLE GUIDE BRACKET
27	020787	SIDE PANEL LH (E35-26 / E35GN-26 only)
	020789	SIDE PANEL LH (E35-30 only)
28	021351	OVEN LAMP HOLDER & BULB (Up to Lot No. 0817999)
	232108	OVEN LAMP HOLDER & BULB (From Lot No. 0818001)
	021352	OVEN LAMP - GLASS LENS
	021354	OVEN LAMP - GASKET
	021350	OVEN LAMP - BULB G4/20W (Up to Lot No. 0817999)

	231814	OVEN LAMP BULB G9/25W (From Lot No. 0818001)
	021353	OVEN LAMP -SUPPORT FRAME
29	004703	OVEN WA - ENAMELLED (E35-26 only)
	004704	OVEN WA - ENAMELLED (E35-30 only)
	004983	OVEN WA - ENAMELLED (E35GN-26 only)
	020874	OVEN WA STAINLESS STEEL (E35-26 only)
	020875	OVEN WA STAINLESS STEEL (E35-30 only)
30	020828	VENT FLAP
31	020827	VENT OVER PRESSURE PLATE
32	020819	OVER PRESSURE SPRING
33	041425	SCREW - M4 x 6 PAN POZI
34	016241	VENT HOOD
35	020824	VENT GASKET
36	020845	VENT WA
37	020821	VENT OPERATING ROD (E35-30 only Up to Lot No. 0817999)
	231810	VENT OPERATING ROD (E35-30 only) From Lot No. 0818001)
	020820	VENT OPERATING ROD (E35-26 / E35GN-26 only Up to Lot No. 0817999)
	231809	VENT OPERATING ROD (E35-26 / E35GN-26 only From Lot No. 0818001)
38	020822	SELECTOR SWITCH (Refer 10.1.2 Up to Lot No. 0817999 Only)
39	020834	VENT SWITCH BRACKET (Refer 10.1.2 Up to Lot No. 0817999)
	231789	VENT SWITCH BRACKET (From Lot No. 0818001)
40	020761	TOP BUTT STRAP
41	020764	CONTROL HOUSING CAP
	020865	SCREW CAP - BLACK
42	018768	STAND-OFF (Refer 10.1.2)
43	020882K	THERMOSTAT - SOLID STATE (Refer 10.1.2)
44	020775	THERMOSTAT BOARD MOUNTING BRACKET (Refer 10.1.2)
45	011794	BUZZER (Refer 10.1.2)
46	020783	CHASSIS VERTICAL FRONT (Refer 10.1.2)
47	014032	BUZZER MOUNTING BRACKET (Refer 10.1.2)
48	019369K	OVERTEMP THERMOSTAT KIT (Refer 10.1.2, 10.1.3)
	013506	GLAND WASHER
	013507	GLAND BUSH
	013508	GLAND NUT
	020887	SPLIT GLAND NUT ASSY (c/w Split nut, Seal & Washer)
	020892	GLAND BUSH MOUNTING PLATE
49	-----	CONTROL PANEL ASSEMBLY (Refer 10.2)
50	020841	FACIA WA (E35-26 / E35-30 Up to Lot No. 0817999)
	232080	FACIA WA (E35-26 / E35-30 From Lot No. 0818001)
	025173	FACIA WA (E35GN-26 Up to Lot No. 0817999)
	232121	FACIA WA (E35GN-26 From Lot No. 0818001)
51	020774	MICROSWITCH
52	020829	MICROSWITCH MOUNTING BRACKET
53	020830	MICROSWITCH COVER PANEL (E35-26 / E35-30 Up to Lot No. 0817999)
	232217	MICROSWITCH COVER PANEL (E35-26 / E35-30 From Lot No. 0818001)
	025172	MICROSWITCH COVER PANEL (E35GN-26 Up to Lot No. 0817999)
	232220	MICROSWITCH COVER PANEL (E35GN-26 From Lot No. 0818001)
54	020793	BASE COVER SHEET (E35-26 only)
	020794	BASE COVER SHEET (E35-30 only)
	025171	BASE COVER SHEET (E35GN-26 only)
55	020899	BLANKING PLATE
56	020784	OVEN SUPPORT BRACKET (E35-26 / E35-30 only)
	025170	OVEN SUPPORT BRACKET (E35GN-26 only)
57	230577	LEG PLATE
	021348	LEG 100MM (Not illustrated)
	230578	LEG 150MM (Not illustrated)
58	020881	FAN GUARD
59	020879	FAN BAFFLE (E35-xxx-26 only)
	020880	FAN BAFFLE (E35-xxx-30 only)
60	020857	STEAM TUBE WA (Refer 10.1.3)

61	020861	COMPRESSION UNION ¼" (Refer 10.1.3)
62	020883K	PROBE KIT (Refer 10.1.3)
	020856	GASKET
63	016794	MALE CONNECTOR (Refer 10.1.3) (From Ser. No. 261985)
	020855	FEMALE CONNECTOR (Refer 10.1.3) (Up to Ser. No. 261984)
64	020852	CHECK VALVE (Up to Ser. No. 261984)
65	020853	SPRAY BODY - WHIRLJET (Refer 10.1.3)
	020856	GASKET
66	020890	PROBE SECURING BRACKET (Refer 10.1.3)
67	020844	BAFFLE SPACER WA
68	020802	RACK LOCATION UPPER WA
69	020810	SIDE RACK 6 TRAY RH WA (E35-26 only)
	020812	SIDE RACK 6 TRAY RH WA (E35-30 only)
	025180	SIDE RACK 6 TRAY RH WA (E35GN-26 only)
	023019	SIDE RACK 8 TRAY RH WA (E35-30 only)
	025090	SIDE RACK 8 TRAY RH WA (E35-26 only)
	025917	SIDE RACK 4 TRAY RH WA (E35-26 only)
	026787	SIDE RACK 5 TRAY RH WA (E35-30 only)
	026128	SIDE RACK 5 TRAY RH WA (E35-26 only)
70	015168	OVEN RACK (E35-26 only)
	020993	OVEN RACK (E35-30 only)
	025179	OVEN RACK (E35GN-26 only)
71	020809	SIDE RACK 6 TRAY LH WA (E35-26 only)
	020811	SIDE RACK 6 TRAY LH WA (E35-30 only)
	025179	SIDE RACK 6 TRAY LH WA (E35GN-26 only)
	023018	SIDE RACK 8 TRAY LH WA (E35-30 only)
	025089	SIDE RACK 8 TRAY LH WA (E35-26 only)
	025916	SIDE RACK 4 TRAY LH WA (E35-26 only)
	026786	SIDE RACK 5 TRAY LH WA (E35-30 only)
	026127	SIDE RACK 5 TRAY LH WA (E35-26 only)
72	020803	RACK LOCATION LOWER WA
73	231438	DOOR SEAL (E35-26 / E35-30 only)
	232119	DOOR SEAL (E35GN-26 only)
74	020754	BOLT CATCH
75	020737	HINGE MOUNTING PLATE TOP (To Ser. No. 205999)
	023050	HINGE MOUNTING PLATE TOP (From Ser. No. 206000 ,Up to Lot No. 0817999)
	230741	HINGE MOUNTING PLATE TOP (From Lot No. 0818001)
	020876	TOP HINGE BOLT
	020831	DOOR PIVOT PIN (Up to Lot. No. 0817999)
	230744	DOOR PIVOT PIN (From Lot No. 0818001)
76	020738	HINGE BUSH (Up to Lot. No. 0817999)
	230745	HINGE BUSH (From Lot No. 0818001)
	230746	HINGE NUT (From Lot No. 0818001)
77	-----	DOOR ASSEMBLY (Refer 10.4)
78	020750	HINGE MOUNTING PLATE BOTTOM (To Ser. No. 205999)
	023051	HINGE MOUNTING PLATE BOTTOM (From Ser No 206000,Up to Lot No. 0817999)
	230742	HINGE MOUNTING PLATE BOTTOM (From Lot No. 0818001)
79	-----	GEAR PLATE (Refer 10.3)
80	021156	COOLING FAN
81	021157	COOLING FAN BRACKET
82	021158	HEAT BAFFLE (Up to Lot. No. 0817999)
	231784	HEAT BAFFLE (From Lot No. 0818001)
83	021388	CAPACITOR MOUNTING BRACKET (1ø ONLY)
84	021389	CAPACITOR SHIELD (1ø ONLY)
85	021551	CAPACITOR 10uF (H AND X) (50Hz 1ø ONLY)
	021553	CAPACITOR 20uF (H AND X) (50Hz 1ø ONLY)
	021554	CAPACITOR 30uF (H AND X) (50Hz 1ø ONLY) To Lot No.0817999
	021552	CAPACITOR 12uF (P AND T) (60Hz 1ø ONLY)
	021555	CAPACITOR 35uF (P AND T) (60Hz 1ø ONLY)

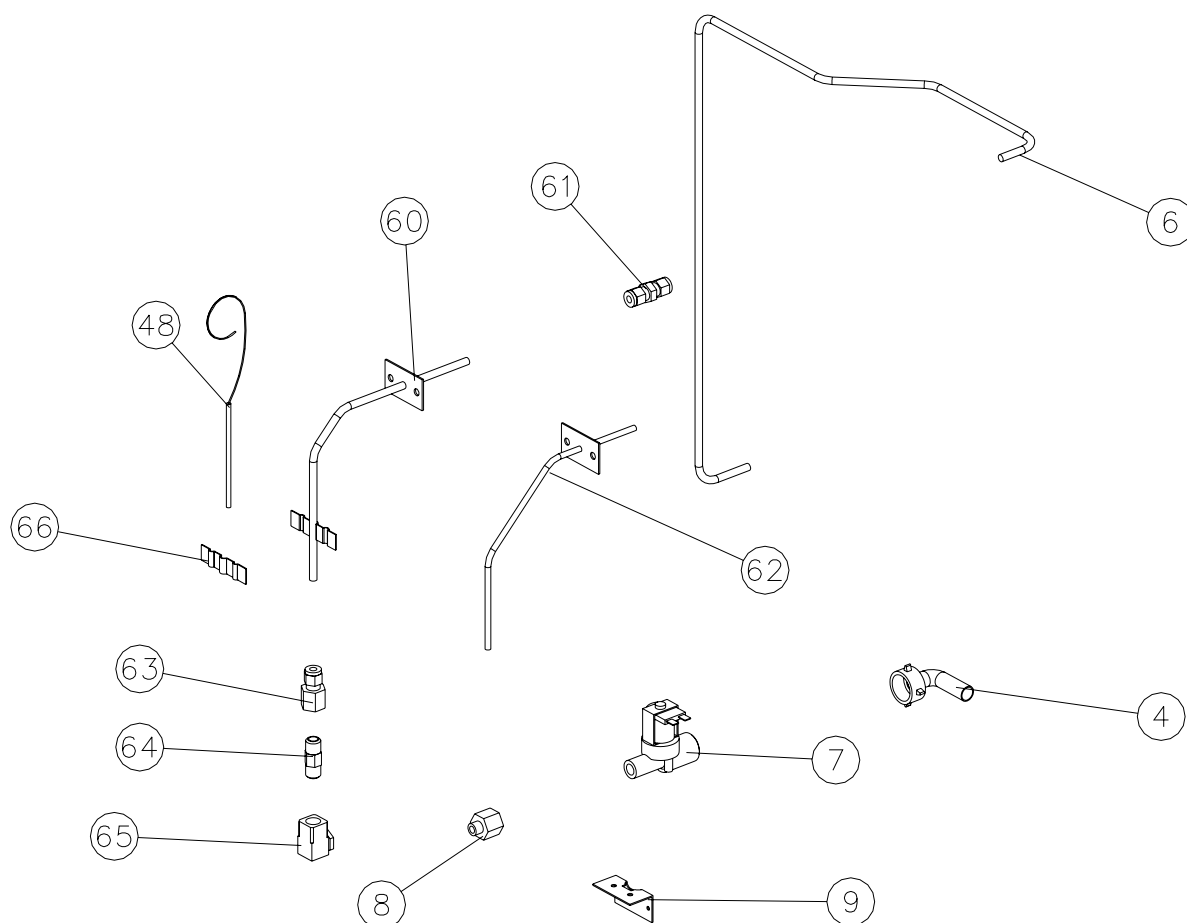
For models after Lot No. 0818000, refer to Section 10.3.4 for single phase Capacitors.

10.1.2 FRONT UPRIGHT CONTROL ASSEMBLY



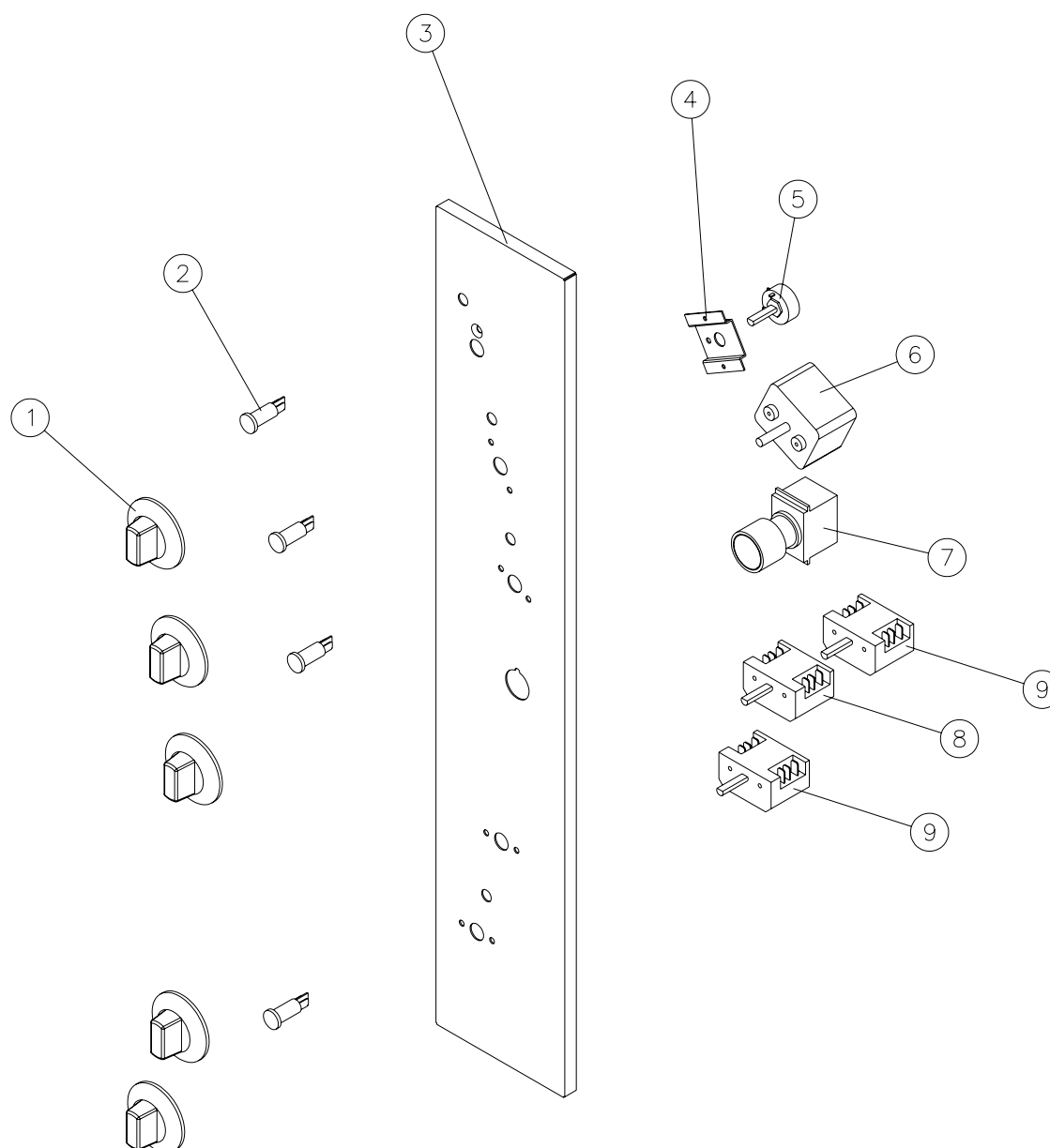
Pos	Part No.	Description
38	020822	SELECTOR SWITCH (Up to Lot No. 0817999)
39	020834	VENT SWITCH BRACKET (Up to Lot No. 0817999)
	231789	VENT SWITCH BRACKET (From Lot No. 0818001)
42	018768	STAND-OFF
43	020882K	THERMOSTAT - SOLID STATE (Kit includes Potentiometer)
44	020775	THERMOSTAT BOARD MOUNTING BRACKET
45	011794	BUZZER
46	020783	CHASSIS VERTICAL FRONT
47	014032	BUZZER MOUNTING BRACKET (Up to Lot No. 0817999)
	231797	BUZZER MOUNTING BRACKET (From Lot No. 0818001)
48	019369K	OVERTEMP THERMOSTAT KIT

10.1.3 WATER INJECTION ASSEMBLY



Pos	Part No.	Description
4	021526	WASHER INLET ELBOW (c/w Washer)
6	020860	WATER SUPPLY TUBE (E35-xxx-26 only)
	020862	WATER SUPPLY TUBE (E35-xxx-30 only)
7	020851	WATER SOLENOID
8	020869	CONNECTOR - $\frac{3}{8}$ "F x $\frac{1}{4}$ " COMPRESSION
9	020991	MOUNTING BRACKET
48	019369K	OVERTEMP THERMOSTAT KIT
	013506	GLAND WASHER
	013507	GLAND BUSH
	013508	GLAND NUT
	020887	SPLIT GLAND NUT ASSY (c/w Split Nut, Seal & Washer)
	020892	GLAND BUSH MOUNTING PLATE
60	020857	STEAM TUBE WA
61	020861	COMPRESSION UNION $\frac{1}{4}$ "
62	020883K	PROBE KIT
	020856	GASKET
63	016794	MALE CONNECTOR (From Ser. No. 261985)
	020855	FEMALE CONNECTOR (To Ser. No. 261984)
64	020852	CHECK VALVE (To Ser. No. 261984)
65	020853	SPRAY BODY - WHIRLJET
	020856	GASKET
66	020890	PROBE SECURING BRACKET

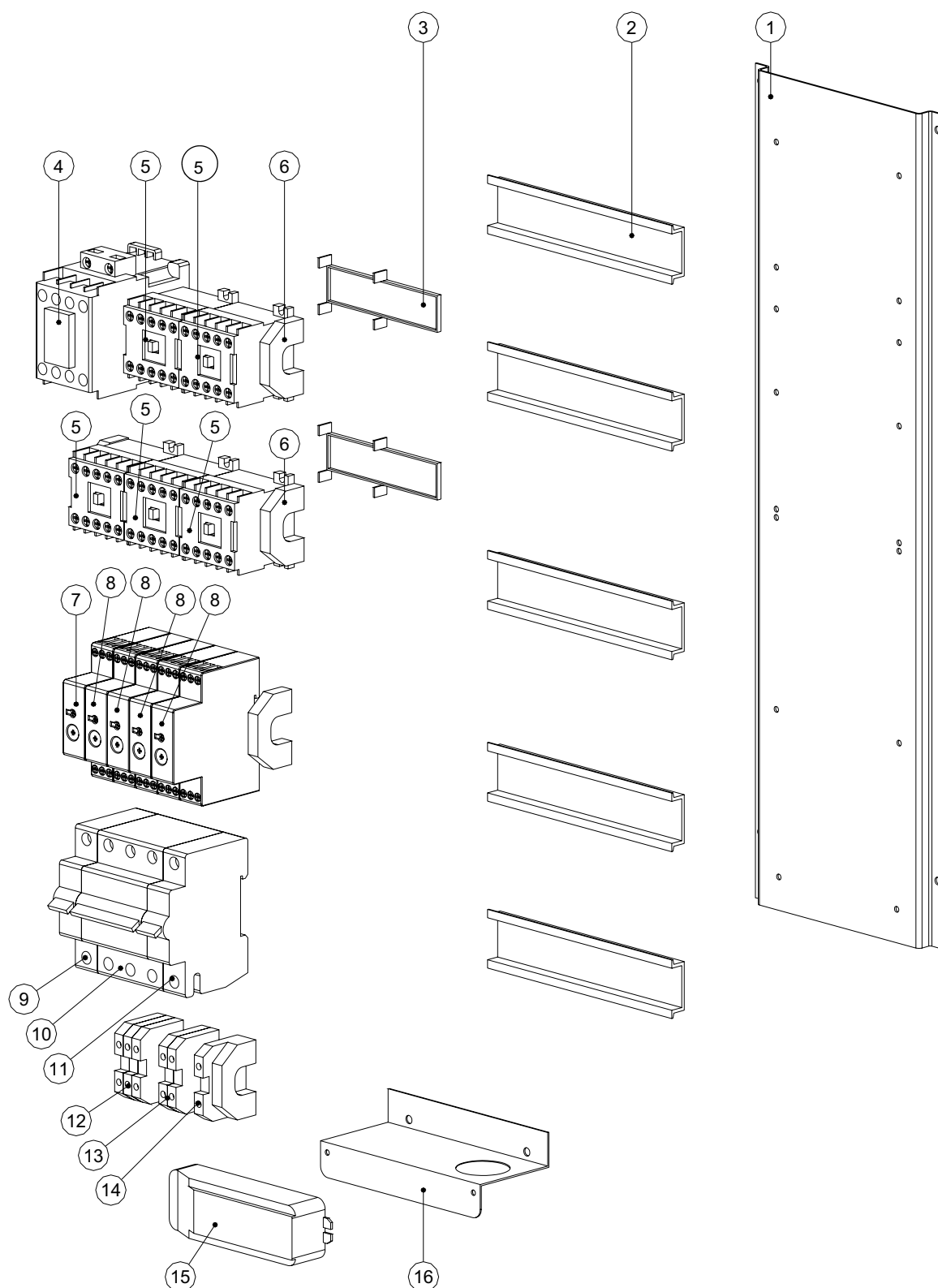
10.2 CONTROL PANEL ASSEMBLY



Pos	Part No.	Description
1	020823	KNOB (Vent)
	020848	COMPRESSION RING
2	020849	NEON INDICATOR
3	004705	CONTROL PANEL °F (Up to Lot No. 0817999)
	231812	CONTROL PANEL °F (From Lot No. 0818001)
	004706	CONTROL PANEL °C (Up to Lot No. 0817999)
	231819	CONTROL PANEL °C (From Lot No. 0818001)
4	020976	POTENTIOMETER BRACKET
5	020985K	POTENTIOMETER
6	011760	TIMER - (60 Minute)
7	020893	STEAM SWITCH ASSEMBLY (Up to Lot No 0817999)
	232411	STEAM SWITCH ASSEMBLY (From Lot No 0818000)
8	020888	SELECTOR SW. (Fan Speed)
9	020822	SELECTOR SWITCH (Fan Speed & Power)

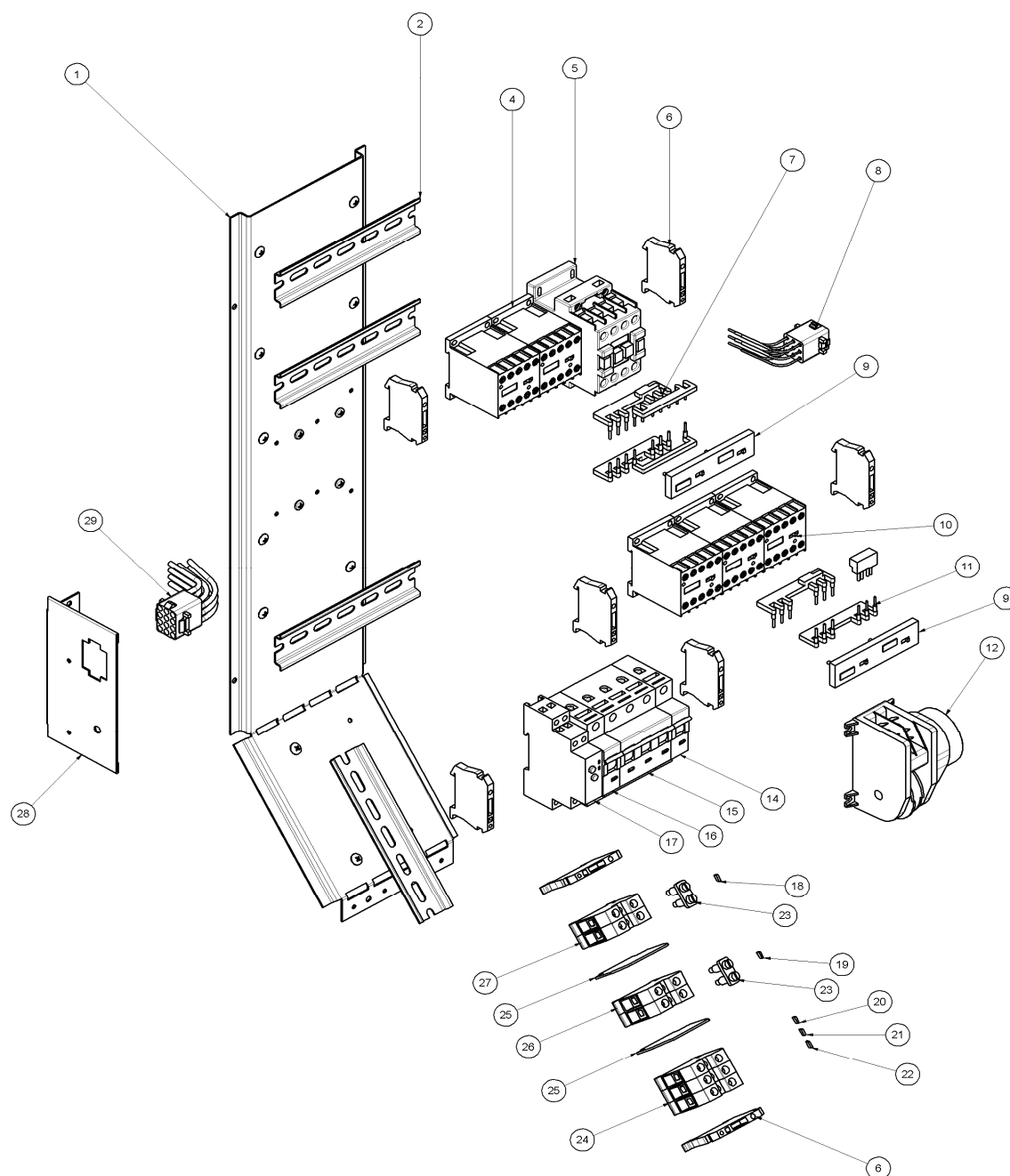
10.3 GEAR PLATE ASSEMBLY

10.3.1 GEAR PLATE ASSEMBLY (3 PHASE MODELS ONLY) Up to lot number 0817999



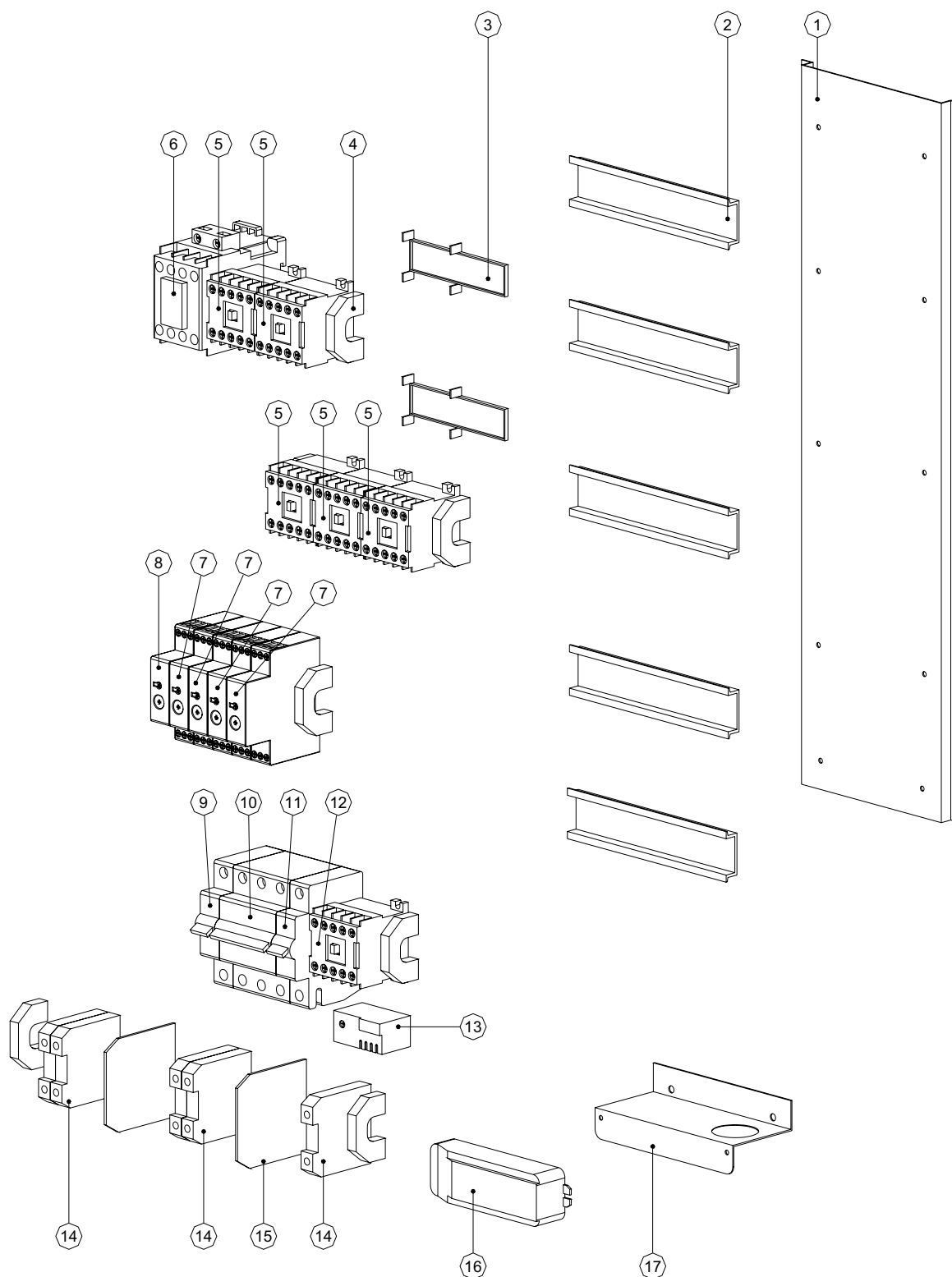
Pos	Part No.	Description
1	020891	GEAR PLATE
2	020990	DIN RAIL
3	020769	CONTACTOR INTERLOCK (C2&C3 AND C5&C6)
4	015966	HEATING CONTACTOR 50Hz
	020974	HEATING CONTACTOR 50Hz (X253 ONLY)
	020772	HEATING CONTACTOR 60Hz
5	020768	MOTOR CONTACTOR
6	020995	END ANCHOR
7	020863	TIMER - FAN DIRECTION (TO Ser. No. 204012)
	023059	TIMER - FAN DIRECTION (FROM Ser. No. 204013)
8	020773	TIMER - FAN DWELL / STEAM DOSE (TO Ser. No. 204012)
	023058	TIMER - FAN DWELL / STEAM DOSE (FROM Ser. No. 204013)
9	020770	SHUNT TRIP (VYNKIER) (50Hz to Ser. No. 230810)
	021345	SHUNT TRIP (AB) (50Hz FROM Ser. No. 230811; 60Hz All)
10	020776	CIRCUIT BREAKER - 3ø 25A (VYNKIER) (To Ser. No. 230810)
	021563	CIRCUIT BREAKER - 3ø 25A (AB) (From Ser. No. 230811)
	020975	CIRCUIT BREAKER - 3ø 40A (AB) (263 & 253 UNITS ONLY)
11	020777	CIRCUIT BREAKER - 6A (VYNKIER) (50Hz To Ser. No. 230810)
	021344	CIRCUIT BREAKER - 6A (AB) (50Hz From Ser. No. 230811; 60Hz All)
12	025715	TERMINAL BLOCK - M10 RED (From Ser. No. 261183)
	020999	TERMINAL BLOCK - M6 RED (To Ser. No. 261182)
13	025714	TERMINAL BLOCK - M10 GREY (From Ser. No. 261183)
	020998	TERMINAL BLOCK - M6 GREY (To Ser. No. 261182)
	025716	CENTRE JUMPER - 2 POLE M10 (From Ser. No. 261183)
	020996	CENTRE JUMPER - 2 POLE M6 (To Ser. No. 261182)
14	025713	TERMINAL BLOCK - M10 GREEN (From Ser. No. 261183)
	020997	TERMINAL BLOCK - M6 GREEN (To Ser. No. 261182)
15	020213	LIGHTING TRANSFORMER
16	021159	TRANSFORMER BRACKET

10.3.2 GEAR PLATE ASSEMBLY (3 PHASE MODELS ONLY) From lot number 0818001



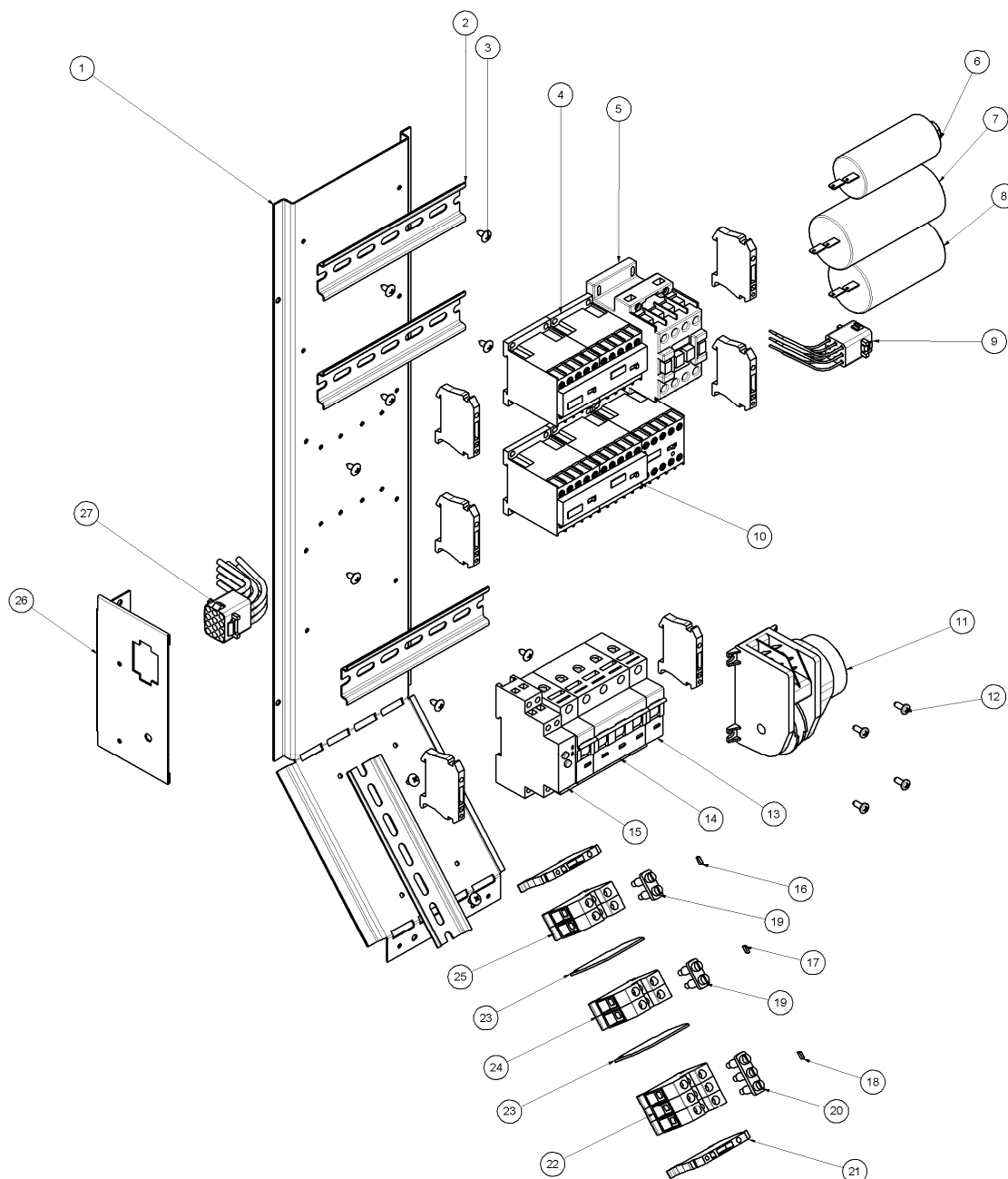
Pos	Part No	Description
1	231510	GEAR PLATE
2	020990	DIN RAIL
4	231742	CONTACTOR 11BG0601A230
5	231739	CONTACTOR LOVATO BF1810A230 (3 phase 380-415 Volts Models)
	231740	CONTACTOR 11BF3200A230 (3 phase 208-240 Volt Models)
6	020995	END ANCHOR
7	231745	REVERSING STARTER KIT SMX9022
8	232466	MOTOR WIRING LOOM
9	231743	CONTACTOR INTERLOCK 11BGX5000
10	231741	CONTACTOR No. 11BG0610A230
11	231745	REVERSING STARTER KIT SMX9022
12	024567	MOTOR TIMER
14	232407	CIRCUIT BREAKER 6A
15	232408	CIRCUIT BREAKER 25A 3PH.
16	232410	SHUNT TRIP
17	231748	ON DELAY TIMER 24-240VAC
18	021229	TERMINAL MARKING TAG - E
19	021228	TERMINAL MARKING TAG - N
20	021227	TERMINAL MARKING TAG - L3
21	021226	TERMINAL MARKING TAG - L2
22	021225	TERMINAL MARKING TAG - L1
23	022297	CENTER JUMPER 2 POLE
24	231759	TERMINAL BLOCK 16mm RED
25	022296	PARTITION PLATE
26	022295	TERMINAL BLOCK 16mm GREY
27	231760	TERMINAL BLOCK 16mm GREEN
28	231511	CONNECTION BRACKET
29	232577	WIRE LOOM GEAR PLATE

10.3.3 GEAR PLATE ASSEMBLY (1 PHASE MODELS ONLY) Up to lot number 0817999



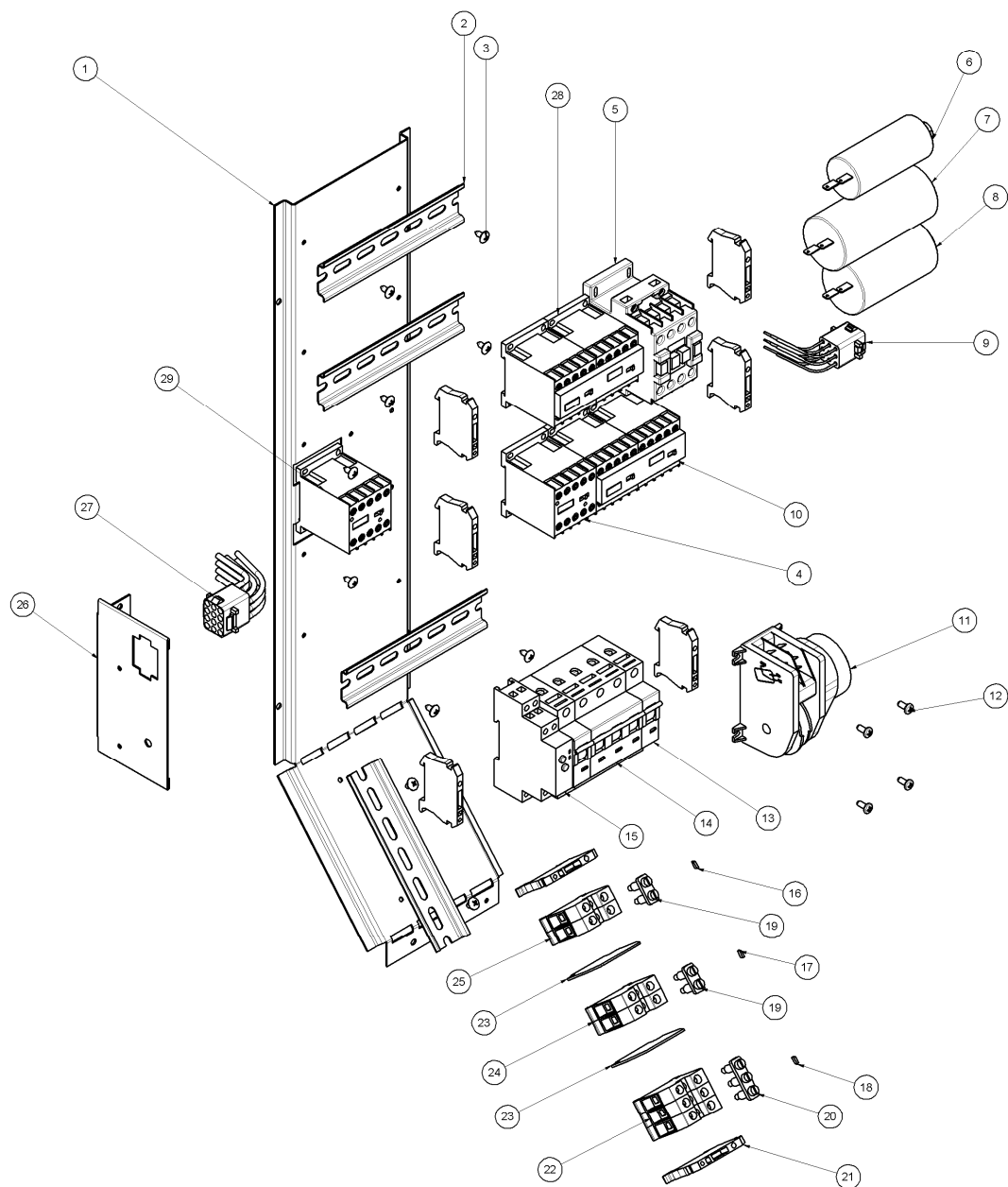
Pos	Part No.	Description
1	020891	GEAR PLATE
2	020990	DIN RAIL
3	020769	CONTACTOR INTERLOCK (C2&C3 AND C5&C6)
4	020995	END ANCHOR
5	020768	MOTOR CONTACTOR
6	015966	HEATING CONTACTOR 50Hz
	020772	HEATING CONTACTOR 60Hz
7	020773	TIMER - FAN DWELL / STEAM DOSE (To Ser. No. 204013)
	023058	TIMER - FAN DWELL / STEAM DOSE (From Ser. No. 204014)
8	020863	TIMER - FAN DIRECTION (To Ser. No. 204013)
	023059	TIMER - FAN DIRECTION (From Ser. No. 204014)
9	020770	SHUNT TRIP (VYNKIER) (50Hz To Ser. No. 230810)
	021345	SHUNT TRIP (AB) (50Hz From Ser. No. 230811; 60Hz All)
10	020776	CIRC. BREAKER 3 POLE 25A (VYNKIER) (50Hz to Ser. No. 230810)
	021563	CIRC. BREAKER 3 POLE 25A (AB) (50Hz From Ser. No. 230811; 60Hz All)
11	020777	CIRCUIT BREAKER - 1ø 6A (VYNKIER) (50Hz to Ser. No. 230810)
	021344	CIRCUIT BREAKER - 1ø 6A (AB) (50Hz From Ser. No. 230810; 60Hz All)
12	022281	CONTACTOR (MOTOR START CAPACITOR)
13	021562	TIMER - ON DELAY 1-30 SECOND (MOTOR START CAPACITOR)
14	022295	TERMINAL BLOCK - 16mm GREY
	022297	CENTRE JUMPER - 2 POLE (Not Illustrated)
15	022296	PARTITION PLATE
16	020213	LIGHTING TRANSFORMER
17	021159	TRANSFORMER BRACKET

10.3.4 GEAR PLATE ASSEMBLY (1 PHASE MODELS ONLY) from lot number 0818001 to lot number 0938xxx



Pos	Part No	DESCRIPTION
1	231510	GEAR PLATE
2	020990	DIN RAIL
3	041045	SCREW 8x3/8" TRUSS HD PHL NP
4	231741	CONTACTOR NO 11BG0610A230
5	231739	CONTACTOR LOVATO BF1810A230
6	232551	CAPACITOR 10 mF (for 50Hz models)
	232552	CAPACITOR 12 mF (for 60Hz models)
7	232554	CAPACITOR 30 mF (for 50Hz models)
	232555	CAPACITOR 35 mF (for 60Hz models)
8	232553	CAPACITOR 20 mF (for 50Hz models)
	232555	CAPACITOR 35 mF (for 60Hz models)
9	232466	MOTOR WIRING LOOM
10	231743	CONTACTOR INTERLOCK 11BGX5000
11	024567	MOTOR TIMER
12	041036	SCREW 3/8"X8B PAN PH NP
13	232407	CIRCUIT BREAKER 6A
14	232410	SHUNT TRIP
14	232408	CIRCUIT BREAKER 25A 3PH.
15	231748	ON DELAY TIMER 24-240VAC
16	021229	TERMINAL MARKING TAG - E
17	021228	TERMINAL MARKING TAG - N
18	021225	TERMINAL MARKING TAG - L1
19	022297	CENTER JUMPER 2 POLE
20	022527	CENTER JUMPER 3 POLE
21	020995	END ANCHOR
22	231759	TERMINAL BLOCK 16mm RED
23	022296	PARTITION PLATE
24	022295	TERMINAL BLOCK 16mm GREY
25	231760	TERMINAL BLOCK 16mm GREEN
26	231511	CONNECTION BRACKET
27	232577	WIRE LOOM GEAR PLATE

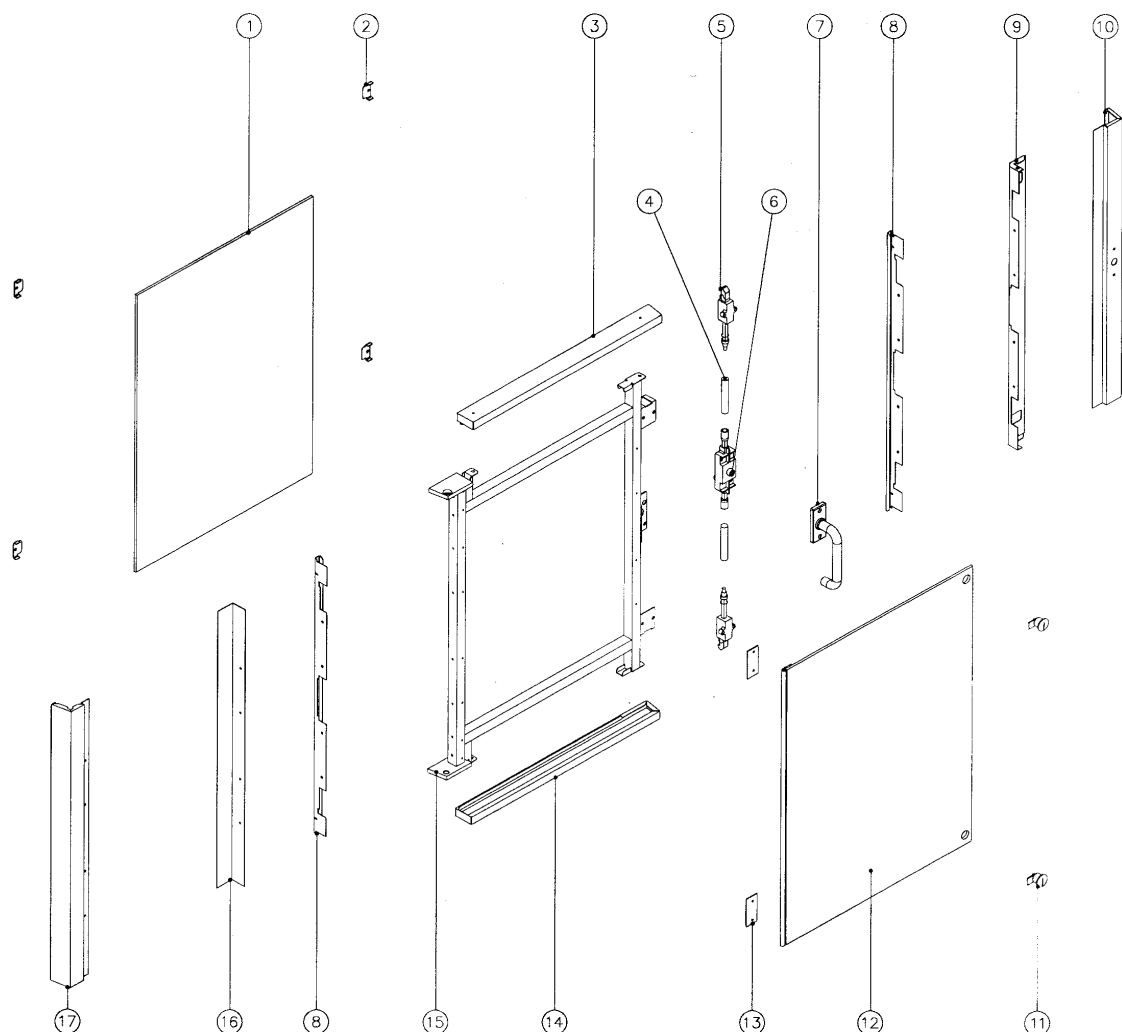
10.3.5 GEAR PLATE ASSEMBLY (1 PHASE MODELS ONLY) from lot number 0938xxx



Pos	Part No	DESCRIPTION
1	231510	GEAR PLATE
2	020990	DIN RAIL
3	041045	SCREW 8x3/8" TRUSS HD PHL NP
4	231741	CONTACTOR NO 11BG0610A230
5	231739	CONTACTOR LOVATO BF1810A230
6	232551	CAPACITOR 10 mF (for 50Hz models)
	232552	CAPACITOR 12 mF (for 60Hz models)
7	232554	CAPACITOR 30 mF (for 50Hz models)
	232555	CAPACITOR 35 mF (for 60Hz models)
8	232553	CAPACITOR 20 mF (for 50Hz models)
	232555	CAPACITOR 35 mF (for 60Hz models)
9	232466	MOTOR WIRING LOOM
10	231743	CONTACTOR INTERLOCK 11BGX5000
11	024567	MOTOR TIMER
12	041036	SCREW 3/8"X8B PAN PH NP
13	232407	CIRCUIT BREAKER 6A
14	232410	SHUNT TRIP
14	232408	CIRCUIT BREAKER 25A 3PH.
15	231748	ON DELAY TIMER 24-240VAC
16	021229	TERMINAL MARKING TAG - E
17	021228	TERMINAL MARKING TAG - N
18	021225	TERMINAL MARKING TAG - L1
19	022297	CENTER JUMPER 2 POLE
20	022527	CENTER JUMPER 3 POLE
21	020995	END ANCHOR
22	231759	TERMINAL BLOCK 16mm RED
23	022296	PARTITION PLATE
24	022295	TERMINAL BLOCK 16mm GREY
25	231760	TERMINAL BLOCK 16mm GREEN
26	231511	CONNECTION BRACKET
27	232577	WIRE LOOM GEAR PLATE
28	231742	CONTACTOR
29	234033	CONTACTOR 2NC 11BG09T2A230

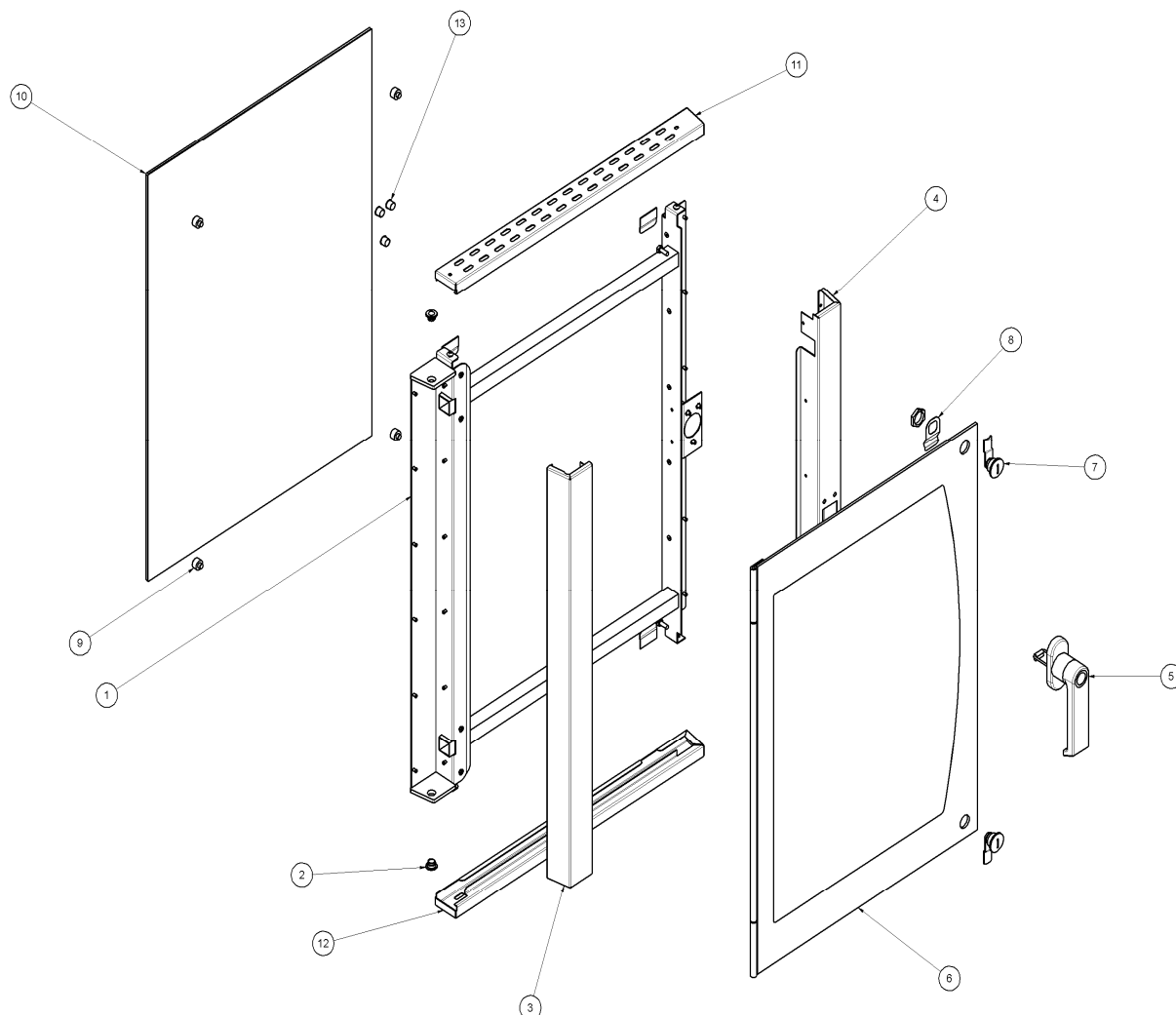
10.4 OVEN DOOR ASSEMBLY

10.4.1 GLASS DOOR ASSEMBLY - E35-26 / E35-30 Up to lot number 0817999



Pos	Part No.	Description
1	020713K	DOOR INNER GLASS (745.5mmx536mm)
	022314	GLASS SEAL
	022311	INNER GLASS UPGRADE KIT (Up to Ser. No. 39600) (745.5mmx536mm)
2	022308	GLASS CLAMP
3	004715	DOOR COVER TOP
4	020833	DOOR BOLT CONNECTING ROD
	047308	SPLIT PIN - 32x3.2 ST/ST
5	020753	BOLTING ELEMENT
6	020752	HANDLE GEAR
7	020751K	DOOR HANDLE KIT
	020865	SCREW CAP - BLACK
8	022309	GLASS SPACER TRIM
9	020730	DOOR TRIM INNER RH
10	020731	DOOR TRIM OUTER RH
11	020766	LATCH ASSEMBLY
12	021154	OUTER GLASS HINGED (744mmx553mm)
	090014	GLASS SEAL - 750mm (INSEAL 10 x 6mm)
13	021153	HINGE SPACER PLATE
14	004716	DOOR COVER BOTTOM
15	020725	DOOR FRAME
16	020732	DOOR TRIM INNER LH
17	020733	DOOR TRIM OUTER LH
	SD7031	COMPLETE DOOR ASSEMBLY

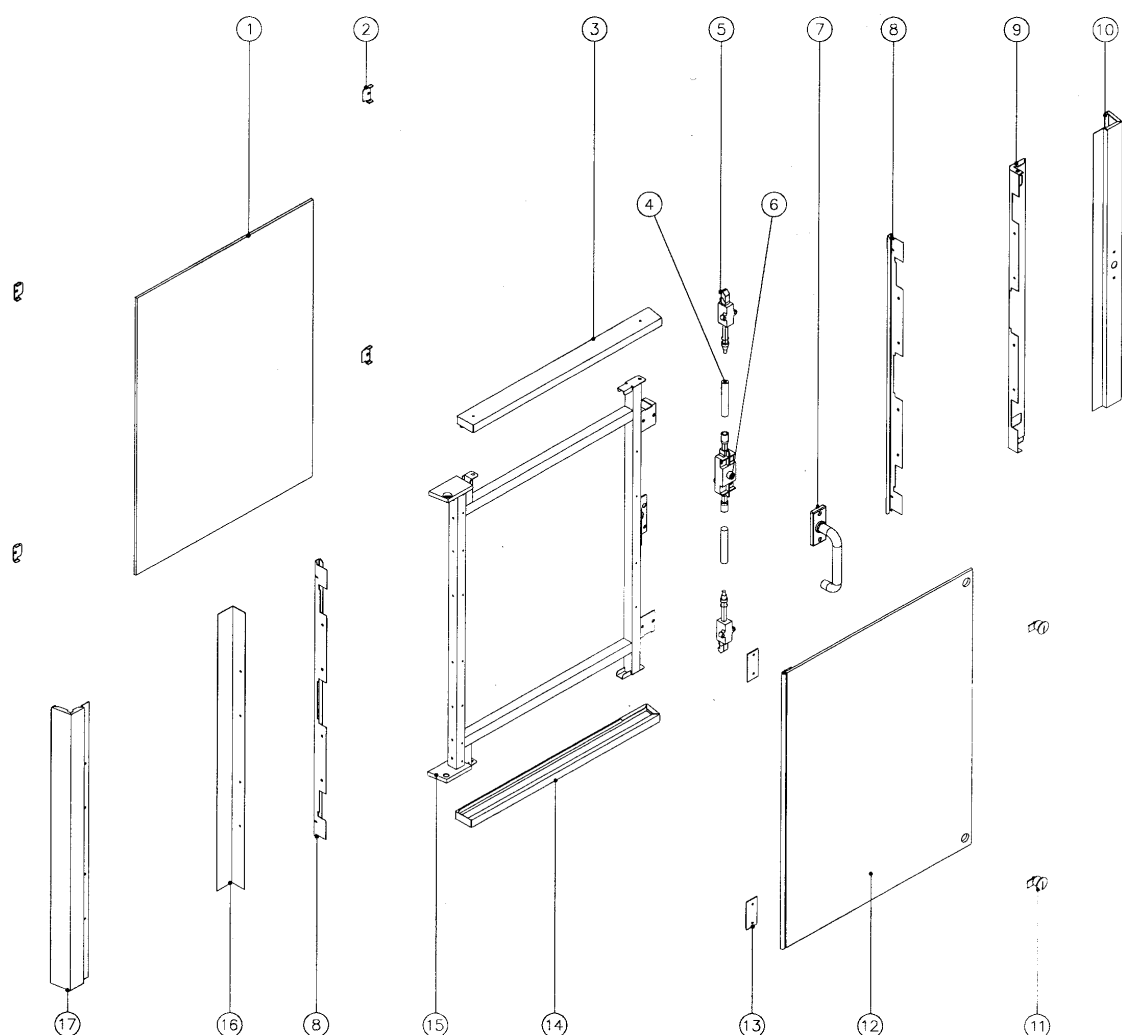
10.4.2 GLASS DOOR ASSEMBLY - E35-26 / E35-30 From lot number 0818001



Pos	Part No	Description
1	230725	DOOR FRAME WA E35
2	230745	HINGE BUSH
	230744	HINGE PIN
	230746	HINGE NUT
3	230735	DOOR TRIM LH
4	230736	DOOR TRIM RH
5	231494	HANDLE / LOCK - SLAMSHUT
	231804	SINGLE STEP LOCKING DOG
	231805	DUAL STEP LOCKING DOG
6	232134	DOOR OUTER GLASS ASSEMBLY(744mmx525mm)
7	232588	QUAD LATCH
8	232364	DOOR OUTER GLASS SPRING
9	231801	DOOR INNER GLASS BUFFER
10	231803	DOOR INNER GLASS E35(745.5mmx536mm)
11	231773	DOOR TRIM TOP WA
12	231774	DOOR TRIM BOTTOM WA
13	020866	DOME PLUG DIA. 12.7

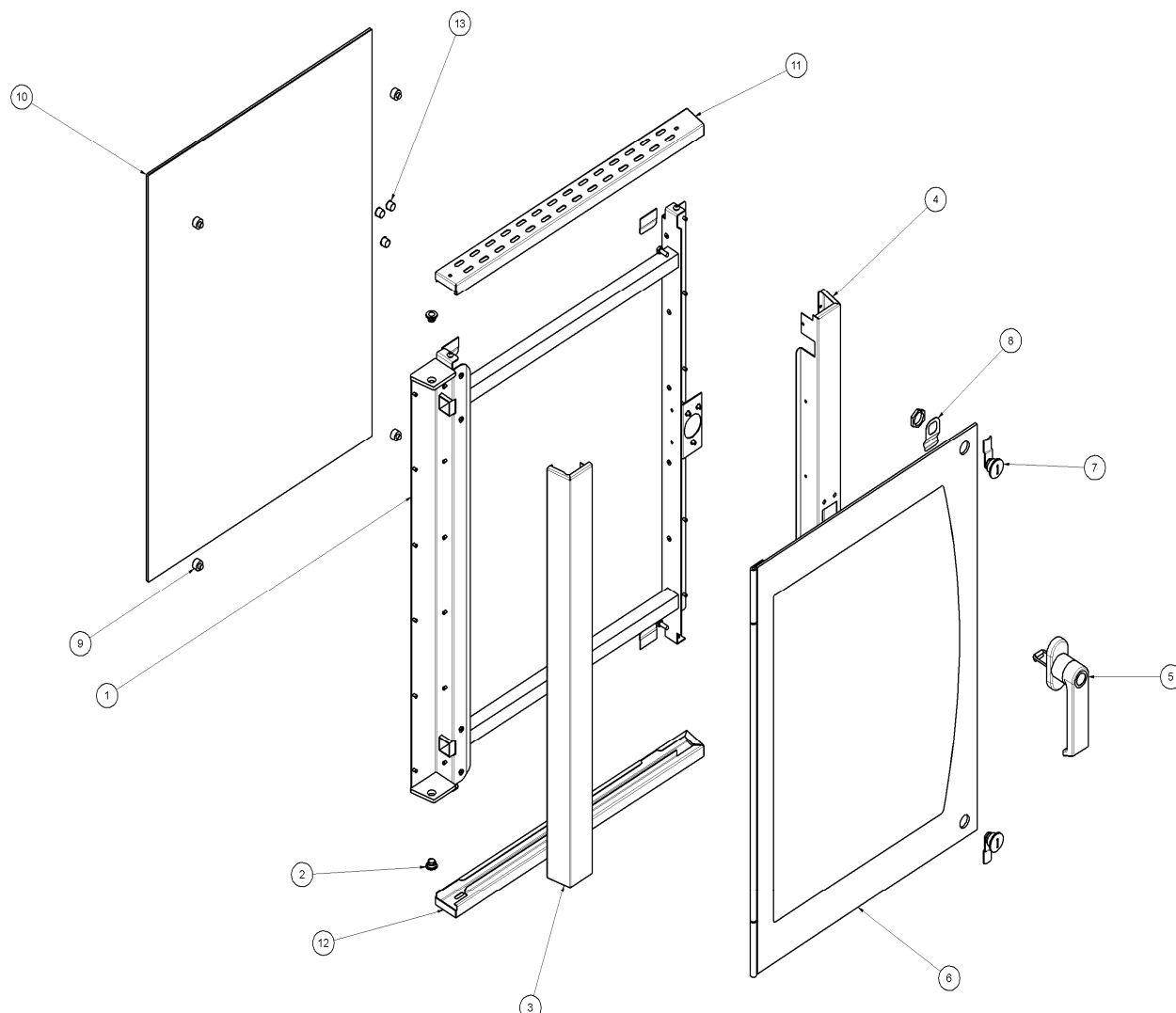
232103 DOOR ASSEMBLY

10.4.3 GLASS DOOR ASSEMBLY - E35GN-26 Up to lot number 0817999



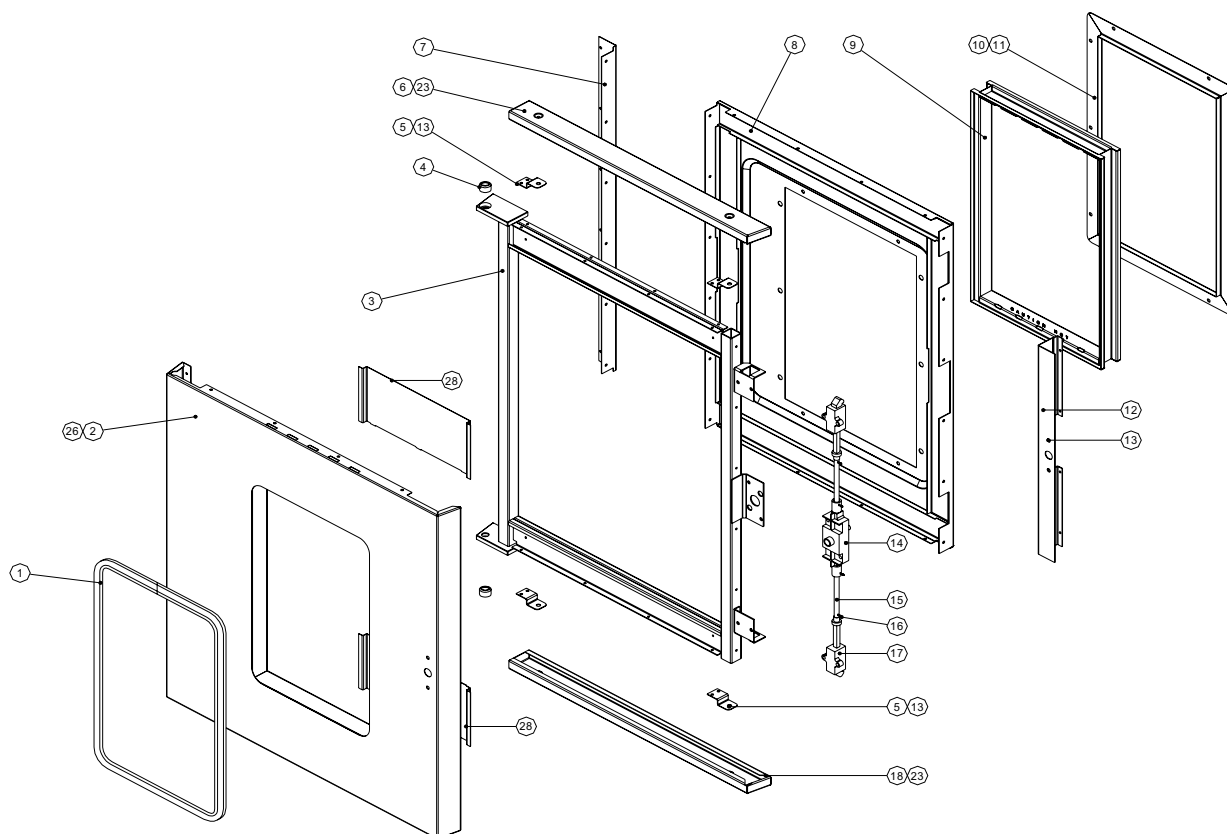
Pos	Part No.	Description
1	025161	DOOR INNER GLASS E35GN (744mmx626mm)
	022314	GLASS SEAL
2	022308	GLASS CLAMP
3	004981	DOOR COVER TOP E35GN
4	020833	DOOR BOLT CONNECTING ROD
	047308	SPLIT PIN - 32x3.2 ST/ST
5	020753	BOLTING ELEMENT
6	020752	HANDLE GEAR
7	020751K	DOOR HANDLE KIT
	020865	SCREW CAP - BLACK
8	022309	GLASS SPACER TRIM
9	020730	DOOR TRIM INNER RH
10	020731	DOOR TRIM OUTER RH
11	020766	LATCH ASSEMBLY
12	025159	OUTER GLASS HINGED E3GN (744mmx643mm)
	090014	GLASS SEAL - 750mm (INSEAL 10 x 6mm)
13	021153	HINGE SPACER PLATE
14	004982	DOOR COVER BOTTOM E3GN
15	025162	DOOR FRAME E35GN
16	020732	DOOR TRIM INNER LH
17	020733	DOOR TRIM OUTER LH

10.4.4 GLASS DOOR ASSEMBLY - E35GN-26 From lot number 0818001



Pos	Part No	Description
1	232122	DOOR FRAME WA E35GN
2	230745	HINGE BUSH
	230744	HINGE PIN
	230746	HINGE NUT
3	230735	DOOR TRIM LH
4	230736	DOOR TRIM RH
5	231494	HANDLE / LOCK - SLAMSHUT
	231804	SINGLE STEP LOCKING DOG
	231805	DUAL STEP LOCKING DOG
6	232135	DOOR OUTER GLASS ASSEMBLY E35GN (744mmx615mm)
7	232588	QUAD LATCH
8	232364	DOOR OUTER GLASS SPRING
9	231801	DOOR INNER GLASS BUFFER
10	232123	DOOR INNER GLASS E35GN (745.5mmx626mm)
11	232125	DOOR TRIM TOP WA E35GN
12	232126	DOOR TRIM BOTTOM WA E35GN
13	020866	DOME PLUG DIA. 12.7
	232118	E35GN-26 DOOR ASSEMBLY

10.4.5 STAINLESS STEEL DOOR ASSEMBLY - E35-26 / E35-30 Up To lot number 0817999



Pos	Part No.	Description
1	024103	OUTER GLASS SEAL
2	024079	DOOR OUTER PANEL WA
3	004892	DOOR FRAME WA
4	020738	HINGE BUSH
5	024098	COVER SUPPORT BRACKET
6	004893	DOOR COVER TOP
7	024099	DOOR TRIM INNER LH
8	024083	DOOR INNER PANEL WA
9	024090	GLASS MODULE(480mmx310mm)
10	024104	INNER GLASS SEAL
11	024087	GLASS CLAMP WA
12	024101	HANDLE SUPPORT
13	047100	NUTSERT 3/16"
14	020752	HANDLE GEAR RH
15	020833	DOOR BOLT CONNECTING ROD
16	047308	SPLIT PIN 32 x 3.2
17	020753	BOLTING ELEMENT
18	004894	DOOR COVER BOTTOM
19	041409	SCREW M5 x 25 MUSH SLOT
20	045410	WASHER M5 SPRING
21	044017	NUT M5 HEX
22	041045	SCREW 3/8" x 8 TRUSS
23	041436	SCREW 3/4" x 3/16 SD POZI BLACK
24	090005	SILICONE RTV CLEAR
25	090402	FIBREGLASS
26	044206	NUT SPIRE M5
27	041411	SCREW M5 x 16 PAN SLT 304 SS
28	024242	WINDOW VENT



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